REVISION OF SECTIONS 202 AND 412

REMOVAL AND REPLACEMENT OF CONCRETE PAVEMENT

Sections 202 and 412 of the Standard Specifications are hereby revised for this project as follows:

In Subsection 202.02 delete the sixth paragraph and replace with the following:

The areas of concrete pavement to be removed shall be isolated in both the longitudinal and transverse directions by the double saw cut method of sawing in accordance with FHWA’s publication entitled “Guide for Full-Depth Repairs”. Sawing shall be accomplished with the use of a diamond blade saw or approved equivalent. Sawing of the concrete pavement shall be done to a true line, with a vertical face, unless otherwise specified. Sawing shall be full depth and shall go through the existing tie-bars and dowel bars, leaving free vertical edges at the limits of the removal.

After sawing has been completed, the deteriorated concrete shall be lifted vertically from its position unless otherwise approved by the Engineer. Pavement breakers or jackhammers shall be used in the removal process where lifting is not possible. All loose materials shall be removed from the repair area. Removed concrete slabs and excavated soils shall become the property of the Contractor and shall be disposed of in accordance with subsection 202.07.

After concrete pavement is removed, the underlying material will be evaluated by the Engineer. Unsuitable material shall be removed in accordance with subsection 206.03 and replaced with aggregate base course♦ of the class and depth specified in the Contract.

The subsequent aggregate base course ♦ shall be placed with moisture and density control in accordance Section 304.

Subsection 202.11 shall include the following:

Removal of concrete pavement will be measured by the square yard, completed to the required depth, and accepted.

Subsection 202.12 shall include the following:

Payment will be made under:

# Pay Item Pay Unit

Removal of Concrete Pavement Square Yard

Payment for Removal of Concrete Pavement will be full compensation for all work and materials required to complete the item, including sawing, removing, and disposal of the concrete pavement.

Structure excavation for removal of unsuitable material will be measured and paid for in accordance with subsection 206.07.

♦Aggregate base course will be measured and paid for in accordance with Section 304.

REVISION OF SECTIONS 202 AND 412

REMOVAL AND REPLACEMENT OF CONCRETE PAVEMENT

Subsection 412.13 shall include the following:

Dowel bars and tie bars for replaced concrete pavement shall be placed in accordance with Standard Plan M-412-1 unless otherwise directed by the Engineer. To anchor dowel bars and tie bars, holes shall be drilled into the sawed face of the existing slab, perpendicular to the joints. All alignments shall be measured and verified prior to the placement of concrete. Dowel baskets shall be used for joints in repair areas that exceed more than one panel replacement.

Compressed air shall be used to remove dirt and debris from all drilled holes. After cleaning and prior to bar insertion, epoxy grout shall be discharged to the back of the hole to force the grout forward. Sufficient epoxy grout shall be injected into the back of the hole in order to cover the bar over the entire length of embedment. Each bar shall be twisted a minimum of one full turn during insertion.

Subsection 412.17 shall include the following:

The smoothness of the replaced concrete shall be tested in accordance with subsection 105.08(a)2.

In subsection 412.23, first paragraph, delete the first sentence and replace it with the following:

The quantities of Concrete Pavement, Concrete Pavement (Patching), and Placed Concrete Pavement to be paid for under these items will be the number of square yards completed and accepted.

Subsection 412.24 shall include the following:

Payment will be made under:

# Pay Item Pay Unit

Concrete Pavement (Patching) Square Yard

Payment for Concrete Pavement (Patching) will be full compensation for all work and material required to place and finish the replacement concrete pavement in accordance with the Contract.

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**INSTRUCTIONS TO DESIGNERS** (delete instructions from final draft):

The Designer should include in the Contract quantities for Item 206 Structure Excavation and for Item 304 Aggregate Base Course with this Project Special Provision.

♦ Typically ABC is used. The Designer may use an alternate base material such as cement or lime treated base, flow fill, minimum R-value soil, etc., as recommended by the Region Materials Engineer.