Pilot project special provision: 412stpccp

Date: 5-02-13

1

REVISION OF SECTIONS 106 AND 412

SURFACE TEXTURE OF PORTLAND CEMENT CONCRETE PAVEMENT

Sections 106 and 412 of the Standard Specifications are hereby revised for this project as follows:

Subsection 106.06 (a) shall include the following:

The Contractor shall submit the proposed method of PCCP texturing at the Pre-Construction conference for approval by the Engineer. The Contractor shall perform process control (PC) testing for the pavement surface texture depth in accordance with CP 77 Method B. All PC results for surface texture depth measurements shall be included in the Contractor’s QC notebook. The start of PC testing for texturing depth shall be completed within 24 hours after the first 500 linear feet of textured pavement is placed for each lane. Paving shall not proceed until results are accepted by the Engineer.

Surface texture will be considered acceptable when the average texture depth (ATD) of the panel is greater than 0.05 inch. When the ATD is less than 0.05 inches, the Contractor shall determine the area represented by this test. The area shall be determined by taking additional tests at 15 foot intervals parallel to the centerline in each direction from the affected location until two consecutive tests are found to be within the specified limits. Any surface with unacceptable texturing exceeding 25 linear feet in any lane or shoulder greater than 8 feet wide shall be diamond ground full width of the lane. Upon the second unacceptable test result, the Contractor shall notify the Engineer, in writing, the action taken to provide an acceptable surface texture.

Subsection 106.06 (b) shall include the following

The Department will perform surface texture acceptance testing in accordance with CP 77 Method B. The Department will determine the panel locations where acceptance test measurements are to be taken. One stratified random acceptance test per 2,500 linear feet or fraction thereof in each lane and shoulder wider than 8 feet shall be taken with a minimum of one test per day when the Contractor is paving.

When the Department locates areas of surface texture that do not meet the minimum ATD, the Contractor will be notified and the Contractor shall be responsible for identifying the limits. After the Engineer approves the limits, the Contractor shall correct the deficient surface texture by diamond grinding full lane width to provide an ATD greater than 0.05 inch at no additional cost to the project. Correcting surface texture deficiencies shall occur prior to pavement smoothness testing and pavement thickness determinations.

In subsection 106.06, delete the Tining Depth element from Tables 106-2 and 106-3 and replace with the following Element:

﻿Table 106-2

|  |  |
| --- | --- |
| **Element** | **Minimum Testing Frequency**  **Contractor’s Quality Control** |
| Average Texture Depth | 1 per 528 linear feet in each lane and shoulder wider than 8 feet. |

Table 106-3

|  |  |
| --- | --- |
| **Element** | **Minimum Testing Frequency**  **Contractor’s Quality Control** |
| Average Texture Depth | 1 per 528 linear feet in each lane and shoulder wider than 8 feet. |

2

REVISION OF SECTIONS 106 AND 412

SURFACE TEXTURE OF PORTLAND CEMENT CONCRETE PAVEMENT

Delete subsection 412.07 (c)

Delete subsection 412.12 (c) and (d) and replace with the following:

1. *Final Finish and Stationing*. The final surface of the pavement shall be uniformly textured with a broom, burlap drag, artificial turf or diamond ground in order to obtain the specified texture depth. Surface imperfections resulting from the texturing operation shall be corrected by the Contractor at no additional cost.

Broom, burlap drag or artificial turf texture shall be installed within 15 minutes after strike-off, or as pavement conditions allow.

Diamond grinding shall be performed using diamond blades mounted on a self-propelled machine designed for diamond grinding and texturing concrete pavement. The equipment shall have a positive means of vacuuming the grinding residue from the pavement surface, leaving the surface in a clean, near-dry condition. Diamond grinding shall not occur until the concrete has attained strength of at least 2,500 psi.

The diamond grinding process shall produce a pavement surface that is true to grade and uniform in appearance. The grooves shall be evenly spaced. Any ridges on the outside edge next to the shoulder, auxiliary, or ramp lanes greater than 3/16 inch high shall be feathered out to the satisfaction of the Engineer in a separate, feather pass operation.

The pavement surface after diamond grinding shall have no depressions or misalignment of slope in the longitudinal direction exceeding 1/8 inch in 12 feet when measured with a 12 foot straightedge placed parallel to the centerline. All areas of deviation shall be reground at no additional cost.

Stationing shall be stamped into the outside edge of the pavement, as shown on the plans.

Delete subsection 412.14 and replace with the following:

**412.14 Curing.** Immediately after the finishing operations have been completed the entire surface and exposed sides of the newly placed concrete, shall be sprayed uniformly with a curing compound meeting the requirements of ASTM C309, Type 2. The ASTM C309 Type 2 curing compound shall be volatile organic content (VOC) compliant.

The curing compound shall be applied within 10 minutes after the final finish has been applied. Failure to cover the surface of the concrete within 10 minutes shall be cause for immediate suspension of the paving operations.

An initial application of curing compound shall be applied under pressure by mechanical sprayers at the rate of not less than 1 gallon per 180 square feet of pavement surface. A second application of curing compound shall be applied within 30 minutes after the initial application. The second application rate shall be not less than 1 gallon per 180 square feet of pavement surface. Alternatively, the Contractor may apply the curing compound in one application of not less than 1 gallon per 120 square feet. Additional curing compound shall be applied as needed to ensure that 100 percent of the pavement is covered. The spraying equipment shall be fully automated, equipped with a tank agitator, and a wind guard. During application, the compound shall be in a thoroughly mixed condition with the pigment uniformly dispersed throughout the vehicle and the compound shall be stirred continuously by effective mechanical means. Hand spraying of irregular widths or shapes and surfaces exposed by removal of forms will be permitted. Curing compounds shall not be applied to the inside faces of joints to be sealed.

3

REVISION OF SECTIONS 106 AND 412

SURFACE TEXTURE OF PORTLAND CEMENT CONCRETE PAVEMENT

Should the curing film become damaged from any cause, within 72 hours after concrete placement, except for Class E concrete open to traffic, the damaged portions shall be repaired immediately with additional curing compound at the Contractor’s expense.

The sides of pavement slabs shall be immediately sprayed with curing compound when the forms are removed.

Delete subsection 412.18(2) and replace with the following:

(2) Corrective work for texturing.

Delete subsection 412.22 and replace with the following:

**412.22 Opening to Traffic.** The Engineer will determine when the pavement shall be opened to traffic; otherwise the pavement shall not be opened to traffic until 14 days after the concrete was placed or the concrete has achieved a compressive strength of 3000 psi. Prior to opening the pavement to traffic the

roadway shall be cleaned, as approved.

Pavements placed with Class E concrete may be opened to traffic when the concrete has reached a compressive strength of at least 3000 psi as determined by CP 69.

In subsection 412.24(a) delete the second paragraph and replace with the following:

The price per square yard of Concrete Pavement shall be full compensation for furnishing and placing all materials, including any dowels, tie bars, joint materials, texturing, sawing, finishing, and rumble strips.