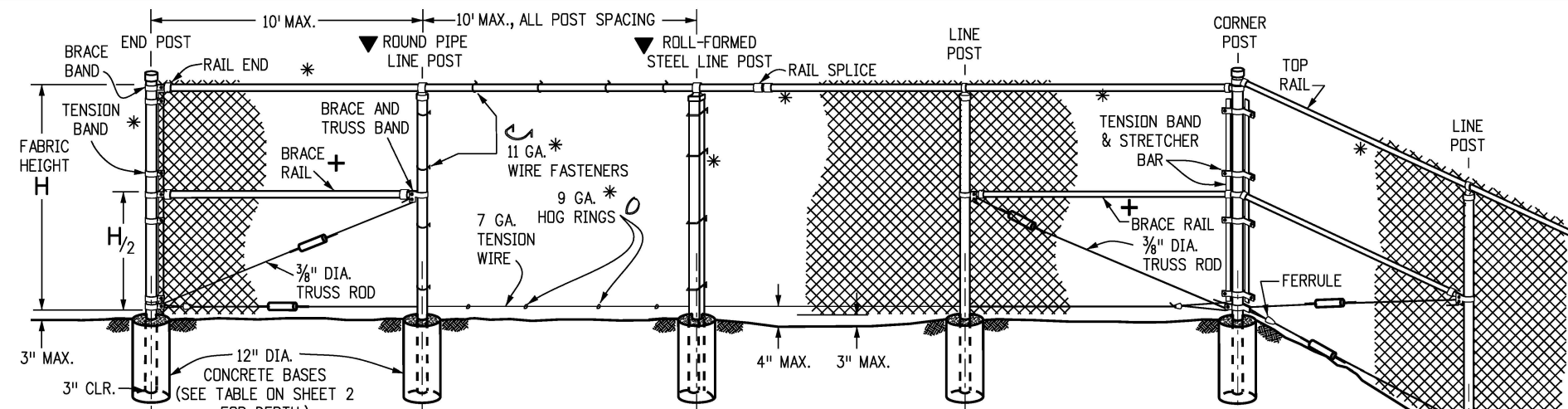
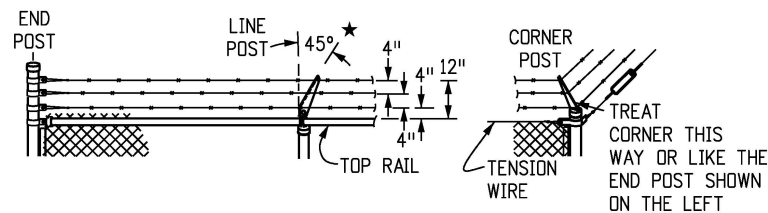




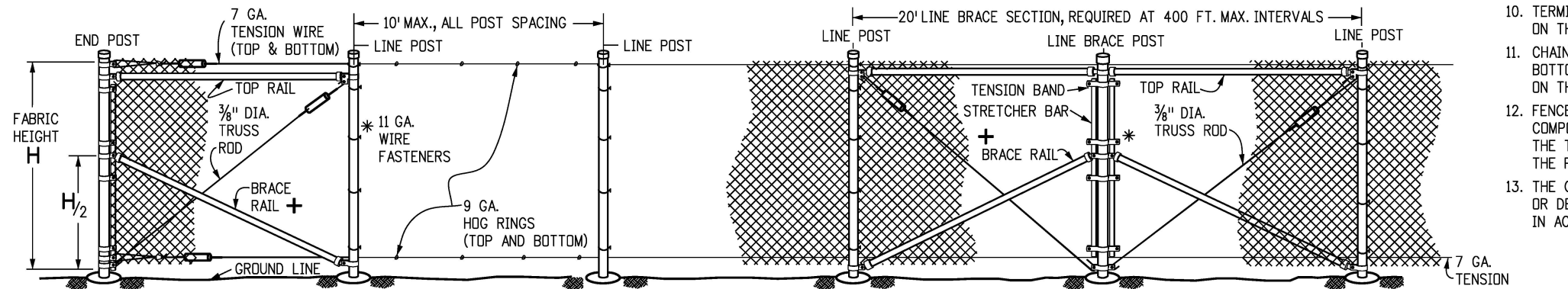
FENCE WITH TOP RAIL (USE ONLY AT SPECIAL LOCATIONS BEYOND CLEAR ZONE WHEN THE TOP RAIL IS SPECIFIED ON PLANS)



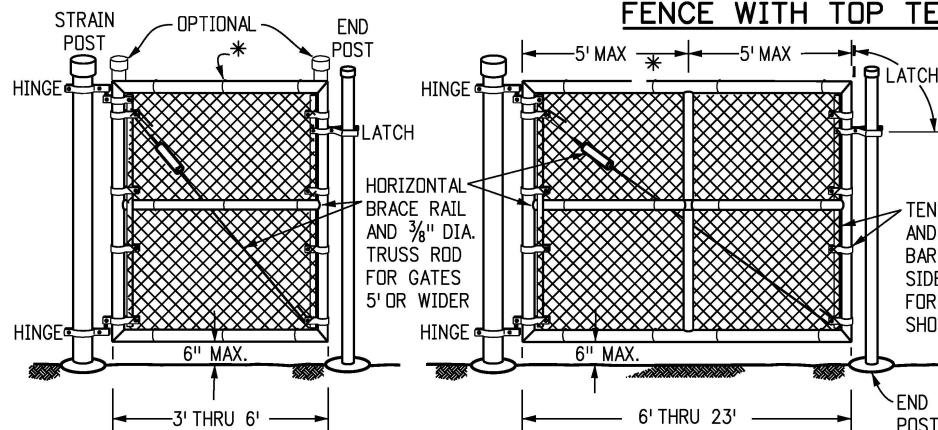
BARBED WIRE TOP (USE ONLY WHEN SPECIFIED ON PLANS)

- ★ CASE 1. TO KEEP INSIDERS IN, SLOPE TOP IN 45°
- ★ CASE 2. TO KEEP OUTSIDERS OUT, SLOPE TOP OUT 45° BARBED WIRE OVER GATES SHALL NOT BE SLOPED

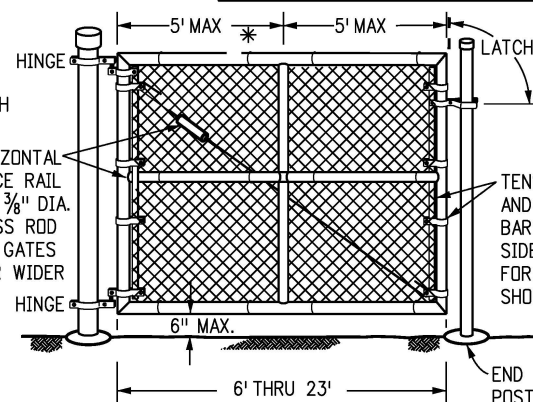
- LEGEND**
- * ATTACH FABRIC TO ALL FENCE & GATE STRUCTURES AT 12 IN. INTERVALS VERTICALLY AND AT 20 IN. HORIZONTALLY.
 - ▲ TIGHTENER OR TURNBUCKLE SYMBOL, (SEE DETAILS ON SHEETS 2 AND 3).
 - ▼ TYPE OF LINE POST (ROUND PIPE OR ROLL-FORMED STEEL) SHALL BE AT THE OPTION OF THE CONTRACTOR UNLESS OTHERWISE SHOWN ON THE PLANS.
 - + BRACE RAIL IS NOT REQUIRED FOR 36 IN., 42 IN., OR 48 IN. FABRIC HEIGHTS. BRACE RAIL FOR FENCE WITH ROLL-FORMED STEEL ELEMENTS IS 12 IN. BELOW THE TOP RAIL, (SEE SHEET 3).



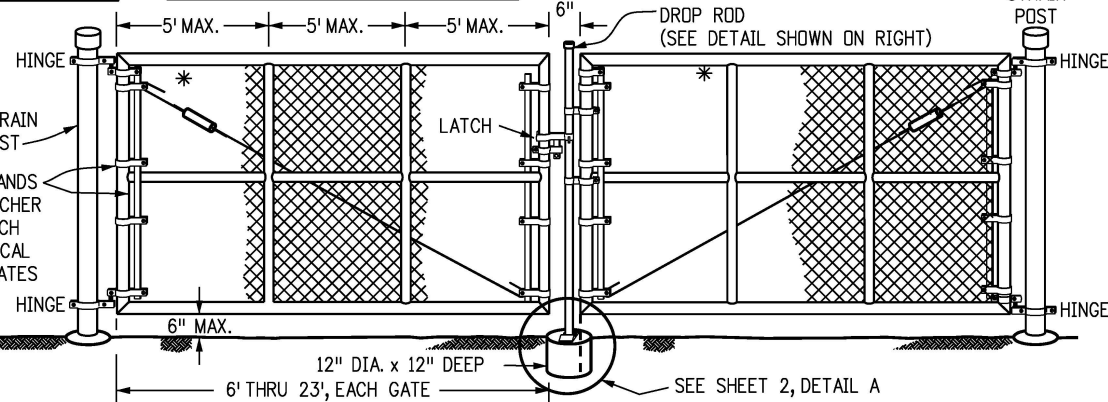
FENCE WITH TOP TENSION WIRE (USE FOR STANDARD CHAIN LINK FENCE)



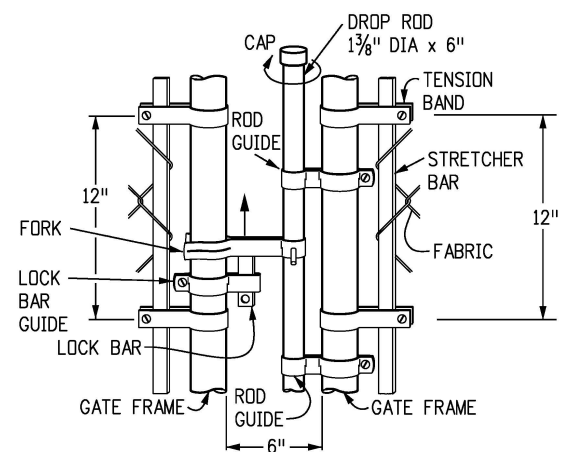
WALK GATE



SINGLE GATE



DOUBLE GATE



TYPICAL DROP ROD ASSEMBLY

- GENERAL NOTES**
- AT EACH LOCATION WHERE AN ELECTRIC TRANSMISSION, DISTRIBUTION, OR SECONDARY LINE CROSSES A FENCE, THE CONTRACTOR SHALL FURNISH AND INSTALL A GROUND CONFORMING TO ARTICLE 250 OF THE NATIONAL ELECTRIC CODE. A GROUND SHALL ALSO BE INSTALLED A MAXIMUM OF EVERY 500 FT. ALONG THE FENCE. THE GROUND ROD SHALL BE A MINIMUM DIAMETER OF 1/2 IN. AND 8 FT. IN LENGTH, AND DRIVEN AT LEAST 7 1/2 FT. INTO THE GROUND. THE ROD SHALL BE CONNECTED TO EACH WIRE WITH A MINIMUM AWG NO. 8 STRANDED COPPER WIRE. GROUNDING WILL NOT BE PAID FOR SEPARATELY BUT SHALL BE INCLUDED IN THE COST OF THE FENCE.
 - H** (HEIGHT OF FABRIC) SHALL BE AS SHOWN ON THE PLANS. FABRIC IS AVAILABLE IN THE FOLLOWING HEIGHTS: 36 IN., 42 IN., 48 IN., 60 IN., 72 IN., 84 IN., 96 IN., 108 IN., 120 IN., AND 144 IN.
 - CHAIN LINK FENCE SHALL CONFORM TO AASHTO M 181.
 - CHAIN LINK FABRIC SHALL BE 2 IN. MESH NO. 9 GAGE GALVANIZED OR ALUMINUM COATED WIRE SECURELY FASTENED TO TENSION WIRE, LINE POSTS, RAILS, BRACES AND STRETCHER BARS SPACED AS SHOWN HEREON. WIRE FASTENERS AND TIE CLIPS SHALL BE NO. 11 GAGE (W&M) GALVANIZED STEEL WIRE OR NO. 7 GAGE (B&S) ALUMINUM WIRE, AND HOG RINGS SHALL BE NO. 9 GAGE, ALL IN CONFORMANCE WITH ASTM F 626.
 - STEEL POSTS, RAILS AND GATE FRAMES SHALL CONFORM TO AASHTO M 181 TYPE 1, GRADE 2.
 - AT THE CONTRACTOR'S OPTION, PIPE USED FOR FENCE CONSTRUCTION SHALL CONFORM TO THE DIMENSIONS AND WEIGHTS FOR EITHER "ORDINARY PIPE" OR "ALTERNATIVE PIPE" AS SHOWN ON SHEET 2. "ALTERNATIVE PIPE" SHALL BE HIGH STRENGTH STEEL PIPE CONFORMING TO FEDERAL SPECIFICATION RR-F-191/3C.
 - TENSION WIRE SHALL BE CONTINUOUS BETWEEN END OR CORNER POST AND LINE BRACE POST. A TURNBUCKLE OR OTHER APPROVED TIGHTENING DEVICE SHALL BE USED FOR EACH CONTINUOUS SPAN OF TENSION WIRE.
 - TENSION WIRE SHALL CONFORM TO AASHTO M 181.
 - CONCRETE FOOTINGS SHALL HAVE TOPS CROWNED AT GROUND LEVEL AND SHALL BE CLASS B. CONCRETE WITH LIGHTWEIGHT AGGREGATE CONFORMING TO AASHTO M 195, MAY BE SUBSTITUTED.
 - TERMINATION OF FENCE AT BRIDGES OR OTHER STRUCTURES SHALL BE AS SHOWN ON THE PLANS.
 - CHAIN LINK FABRIC UP TO 5 FT. HIGH SHALL BE KNUCKLED AT THE TOP AND BOTTOM SELVAGES. FABRIC OVER 5 FT. HIGH SHALL BE TWISTED AND BARBED ON THE TOP SELVAGE AND KNUCKLED ON THE BOTTOM SELVAGE.
 - FENCE MAY BE CONSTRUCTED WITH EITHER ROUND PIPE OR ROLL-FORMED STEEL COMPONENTS. THE CONTRACTOR SHALL STATE AT THE PRECONSTRUCTION CONFERENCE, THE TYPE OF CONSTRUCTION AND TYPE OF LINE POST TO BE USED THROUGHOUT THE PROJECT.
 - THE CONTRACTOR SHALL BE RESPONSIBLE FOR RE-ESTABLISHING DISTURBED OR DESTROYED SURVEY MONUMENTS TO THE APPROPRIATE ACCURACY IN ACCORDANCE WITH SUBSECTION 625.08 OF THE STANDARD SPECIFICATIONS.

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Sheet Revisions

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(R-X)	
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(R-X)	
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Project Development Branch

JBK

CHAIN LINK FENCE

Issued by the Project Development Branch: July 31, 2019

STANDARD PLAN NO.

M-607-2

Standard Sheet No. 1 of 3

Project Sheet Number:

FENCE MATERIAL

FABRIC HEIGHT	END, CORNER AND LINE BRACE POSTS		LINE POSTS		TOP & BRACE RAILS	
	ROUND PIPE I.D.	ROLL-FORMED STEEL	ROUND PIPE I.D.	ROLL-FORMED STEEL	ROUND PIPE I.D.	ROLL-FORMED STEEL
FEET	INCHES		INCHES		INCHES	
3 THRU 6	2.5	3.5 x 3.5	1.5	1.875 x 1.625	1.25	1.25 x 1.625
> 6 THRU 8	2.5	3.5 x 3.5	2.0	1.875 x 1.625	1.25	1.25 x 1.625
> 8 THRU 12	2.5	3.5 x 3.5	2.0	2.250 x 1.625	1.25	1.25 x 1.625

FABRIC HEIGHT	CONCRETE BASE			
	DEPTH	DIA.	DEPTH	DIA.
FEET	INCHES		INCHES	
3 THRU 4	34	12	28	12
> 4 THRU 12	40	12	40	12

△ ALL POSTS 3 IN CLEAR FROM BOTTOM OF CONCRETE BASE

GATE MATERIAL

GATE FRAME WIDTH	STRAIN POST		△ CONCRETE BASE	
	ROUND I.D.	ROLL-FORMED	DEPTH	DIA.
FEET	INCHES		INCHES	
3 THRU 6	2.5	3.5 x 3.5	36	12
> 6 THRU 13	3.5	—	42	12
> 13 THRU 18	6.0	—	48	18
> 18 THRU 23	8.0	—	48	24

GATE FRAME		FRAME PIPE	BRACING PIPE
WIDTH	HEIGHT	I.D.	I.D.
FEET		INCHES	
3 THRU 8	3 THRU 6	1.25	1.25
> 8 THRU 23	6	1.50	1.25
> 8 THRU 23	> 6 THRU 12	1.50	1.50

ROLL-FORMED STEEL

PART	SIZE	THICK.	WEIGHT
	INCHES	GAGE	LB/FT
TOP & BRACE RAILS	1.250 x 1.625	14	2.08
LINE POST (H: 3FT - 6FT)	1.875 x 1.625	12	2.75
LINE POST (H: > 6FT - 8FT)	1.875 x 1.625	11	3.36
LINE POST (H: > 8FT - 12FT)	2.250 x 1.625	11	4.02
END, CORNER & LINE BRACE POSTS	3.50 x 3.50	10	7.59

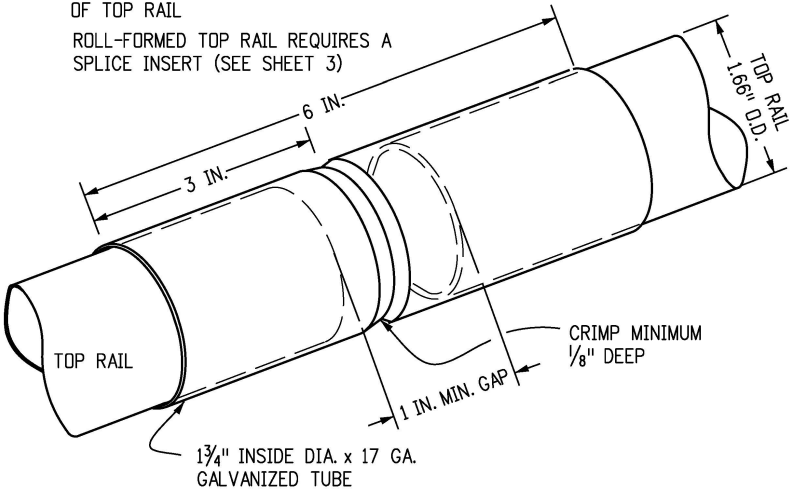
ORDINARY PIPE

NOMINAL I.D.	O.D.	WALL THICK.	WEIGHT
INCHES			LB/FT
1.25	1.660	0.140	2.27
1.50	1.900	0.145	2.72
2.00	2.375	0.154	3.65
2.50	2.875	0.203	5.79
3.00	3.500	0.216	7.58
3.50	4.000	0.226	9.11
4.00	4.500	0.237	10.79
5.00	5.563	0.258	14.62
6.00	6.625	0.280	18.97
8.00	8.625	0.322	28.55

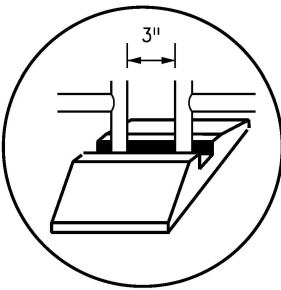
ALTERNATIVE PIPE

NOMINAL I.D.	O.D.	WALL THICK.	WEIGHT
INCHES			LB/FT
1.25	1.660	0.111	1.836
1.50	1.900	0.120	2.281
2.00	2.375	0.130	3.117
2.50	2.875	0.160	4.640

USE AT EACH MILL CUT (APPROX. 21 FT.) OF TOP RAIL
ROLL-FORMED TOP RAIL REQUIRES A SPLICE INSERT (SEE SHEET 3)



RAIL SPLICE



DROP ROD IS OPTIONAL IF GATE FRAMES EXTEND DOWN TO CENTER REST. USE LATCH SHOWN FOR WALK OR SINGLE GATE.

DETAIL A
TYPICAL CENTER REST

STANDARD PLAN NO.

M-607-2

Standard Sheet No. 2 of 3

Project Sheet Number:

CHAIN LINK
FENCE

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Project Development Branch JBK



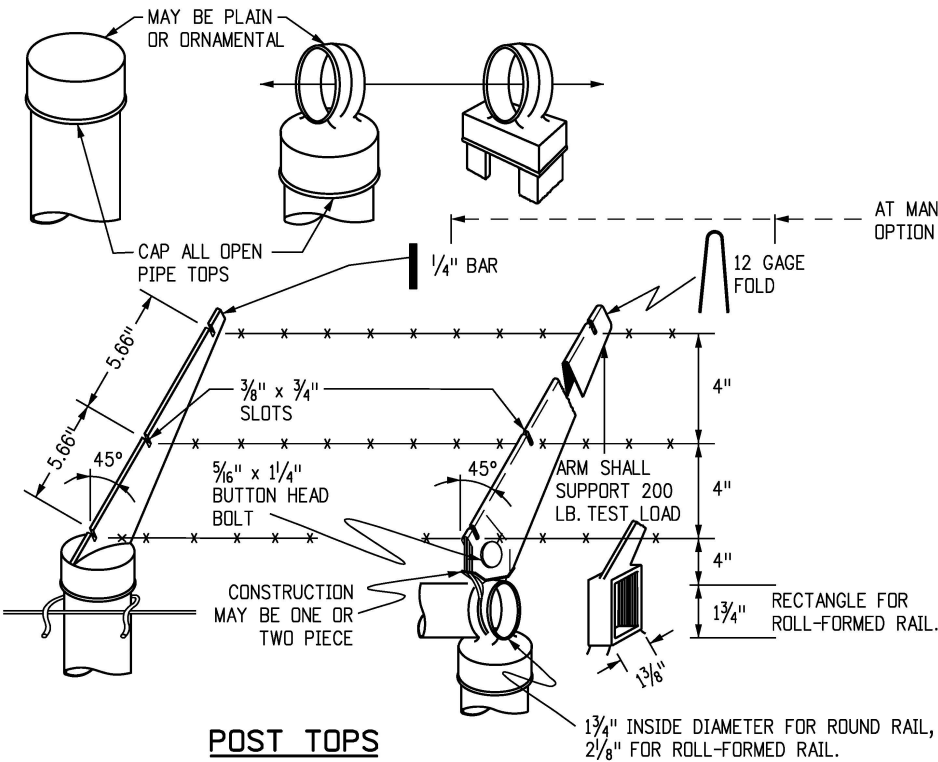
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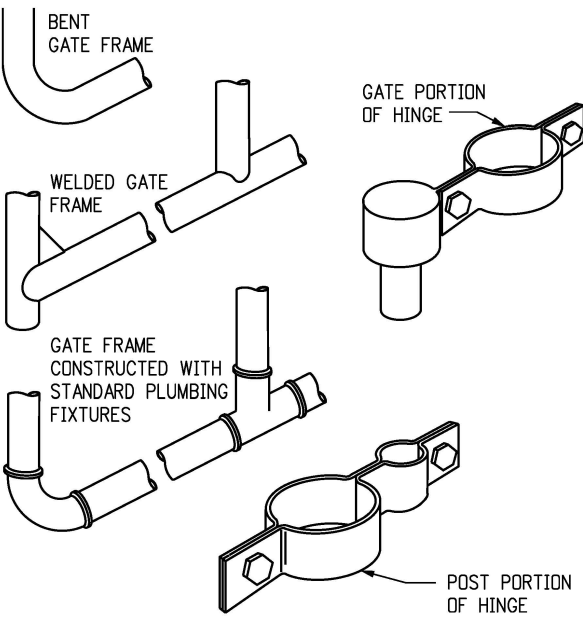
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POST TOPS



GATE FRAMES & HINGE



TENSION BANDS

BRACE BANDS

RAIL ENDS

BRACE AND TRUSS BANDS

(BANDS TO BE RECTANGULAR FOR ROLL-FORMED STEEL POSTS)

BANDS, RAIL ENDS & TIGHTENERS (DIMENSIONS SHOWN ARE MINIMUMS)

