

GENERAL NOTES

1. STEEL LIGHT STANDARDS SHALL HAVE AN 8 IN. OUTSIDE DIAMETER AT THE BASE WITH A 3/16 IN. MINIMUM WALL THICKNESS, AND A UNIFORM TAPER THROUGHOUT. LIGHT STANDARDS SHALL BE ROUND OR TWELVE OR MORE SIDED, AND FABRICATED IN ACCORDANCE WITH SECTIONS 613 AND 715.
2. A CERTIFICATE OF COMPLIANCE (C.O.C) SHALL BE SUBMITTED TO THE ENGINEER AFTER FABRICATION OF THE LIGHT STANDARDS. THE C.O.C. SHALL BE SUBMITTED IN ACCORDANCE WITH SUBSECTION 106.12.
3. THE GATE ARM SHALL BE FABRICATED FROM HIGH STRENGTH RECTANGULAR FIBERGLASS AND 6061-T6 RECTANGULAR ALUMINUM TUBING. THE MAXIMUM ARM LENGTH SHALL BE 40 FT. THE FIBERGLASS/ALUMINUM GATE SHALL BE SUPPLIED BY SAFETRAN, B&B ELECTRONIC, OR AN APPROVED EQUIVALENT.
4. THE CONTRACTOR SHALL SURVEY THE CROSS SECTION OF THE ROADWAY, DETERMINE EACH GATE ARM LENGTH, AND SUBMIT THIS INFORMATION TO THE ENGINEER BEFORE ORDERING MATERIAL. THE LOCATION OF THE ROAD CLOSURE GATES AND THE REQUIRED MOUNTING HEIGHT OF THE GATE ARM PIVOT SHALL BE VERIFIED BY THE CONTRACTOR AND SUBMITTED TO THE ENGINEER.
5. A BREAKAWAY SHEAR PIN BASE IS REQUIRED FOR THE LIGHTWEIGHT ALUMINUM/FIBERGLASS ARMS. WHEN EXCESSIVE FORCE IS APPLIED TO THE GATE ARMS EQUIPPED WITH THE SHEAR PIN BASE, THE PIN SHALL SHEAR, AND THE ARM SHALL THEN SWING 45 DEGREES HORIZONTALLY AND DROP FREE OF THE GATE OPERATOR, MINIMIZING DAMAGE TO THE VEHICLE AND THE GATE.
6. THE HEIGHTS OF THE GATE ARM GUIDES WERE DETERMINED FOR A 29 FT. TALL TAPERED LIGHT STANDARD WITH A BASE DIAMETER OF 8 IN. AND A TOP DIAMETER OF 4 IN. GUIDE LOCATIONS MAY BE ADJUSTED FOR VARIOUS GATE ARM LENGTHS AND WARNING LIGHT SPACINGS. THE HEIGHT OF THE GATE ARM OVER THE ROADWAY SHALL BE 3 FT. - 7 IN. TO 4 FT. - 7 IN. FROM THE BOTTOM OF THE ARM TO THE ROADWAY.
7. WORM GEAR WINCH AND CABLE SHALL BE MANUFACTURED BY DUTTON-LAINSON (SOLD BY GRAINGER, ITEM NO. 4Z183), OR AN APPROVED EQUIVALENT.
8. WHEN THE GATE IS FULLY RAISED, THE NUT AND WASHER SHALL FIT SNUGLY AGAINST THE OUTSIDE OF THE REAR CHANNEL AND BE PADLOCKED IN PLACE. THE CONTRACTOR SHALL SUPPLY ONE HEAVY, WEATHERPROOF PADLOCK WITH TWO KEYS FOR EACH GATE ARM PIVOT. INFORMATION ON THE KEY TYPE REQUIREMENTS WILL BE PROVIDED BY THE ENGINEER. PAIRED PIVOTS FOR DIVIDED HIGHWAYS SHALL BE KEYED ALIKE.
9. ELECTRICAL CONNECTION TO THE POWER SOURCE SHOWN ON THE PLANS WILL BE PAID FOR BY FORCE ACCOUNT. IF NO POWER SOURCE IS AVAILABLE, OMIT THE LUMINAIRE AND USE BATTERY OR SOLAR PANEL POWER FOR THE LED LIGHTS AS APPROVED BY THE ENGINEER.
10. GATE WARNING LIGHTS SHALL BE RED LED (TYPE B) HIGH INTENSITY. THE LIGHT AT THE END OF THE ARM NEAR THE CENTERLINE OF THE ROADWAY SHALL BE STEADY BURN. THE OTHER TWO LIGHTS SHALL FLASH AT THE RATE REQUIRED BY THE "MUTCD". SPACING OF THE LIGHTS SHALL VARY BASED ON ROADWAY WIDTH AND GATE ARM LENGTH. THE CONTRACTOR SHALL DETERMINE THE SPACING AND SUBMIT THE LED LAYOUT TO THE ENGINEER FOR VERIFICATION PRIOR TO PLACEMENT.
11. GALVANIZING: THE STEEL LIGHT STANDARDS, MAST ARMS, DROP GATE PIVOTS, SUPPORTS, GUIDES, AND ALL ASSOCIATED HARDWARE SHALL BE GALVANIZED IN ACCORDANCE WITH SECTION 715. ALL ROUGH EDGES AND BURRS SHALL BE GROUNDED SMOOTH PRIOR TO GALVANIZING.
12. BOLTED CONNECTIONS: ALL BOLTS SHALL CONFORM TO ASTM A 307, GRADE A, UNLESS DESIGNATED AS HS (HIGH STRENGTH). HS BOLTS SHALL CONFORM TO ASTM A 325. AFTER THE ROAD CLOSURE GATE IS ASSEMBLED, ALL EXPOSED BOLT THREADS SHALL BE PAINTED WITH TWO COATS OF ALUMINUM PAINT. THE ALUMINUM PAINT SHALL MEET THE REQUIREMENTS OF SUBSECTION 708.04.
13. FIELD ASSEMBLY: IN SOME INSTALLATIONS, THE CONNECTION PLATES FOR THE LUMINAIRE ARMS MAY REQUIRE MODIFICATION TO ALLOW THE PIVOT SLEEVE TO SLIP OVER. ALL DAMAGE TO THE GALVANIZING SHALL BE REPAIRED WITH TWO COATS OF ALUMINUM PAINT.

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