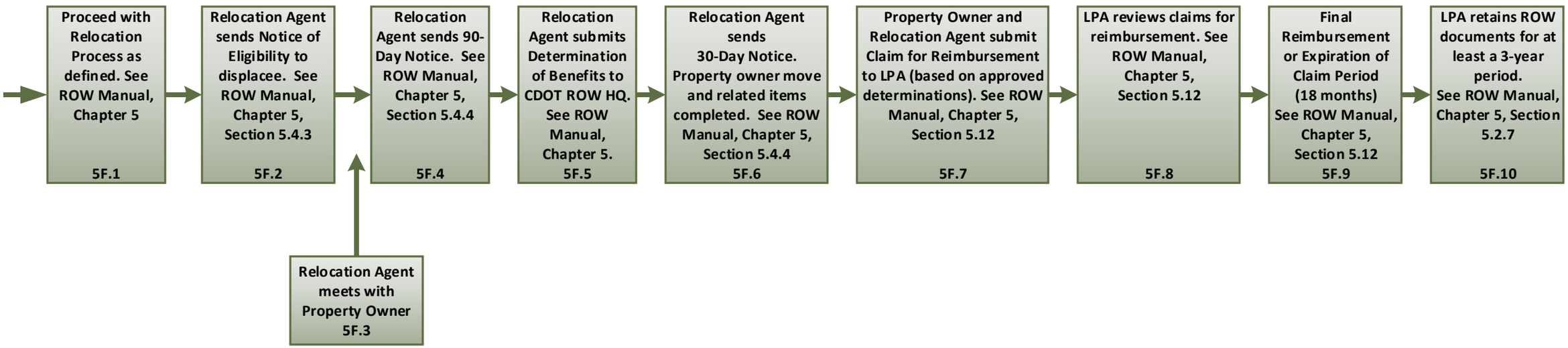Flowchart 5F Relocation Process