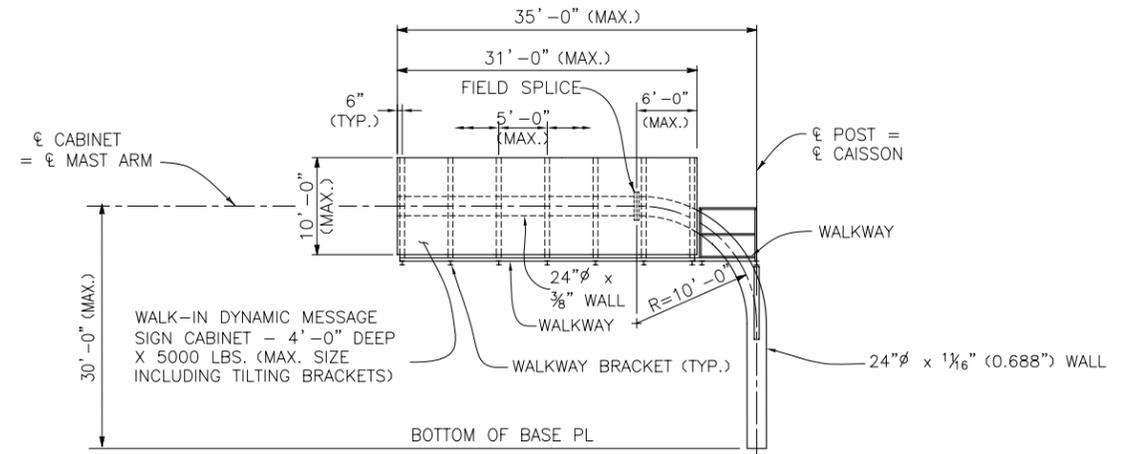


STATIC CANTILEVER



DYNAMIC CANTILEVER

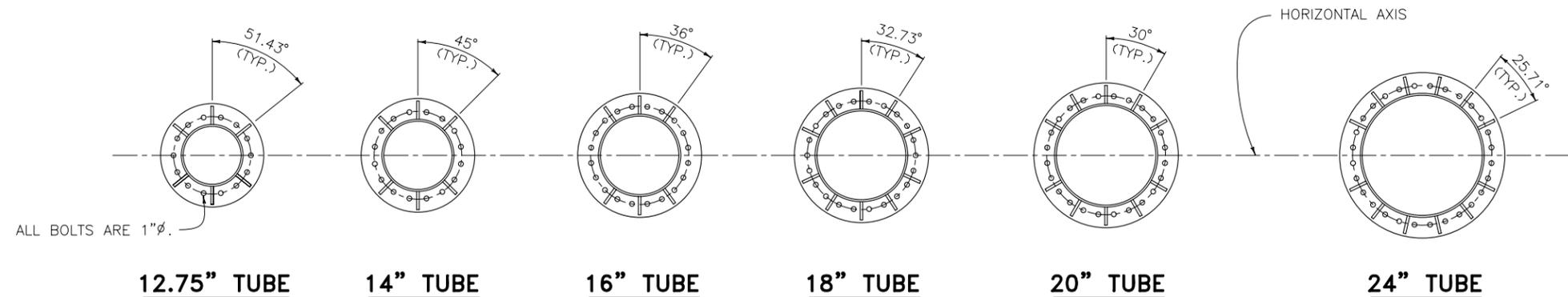
STATIC CANTILEVER NOTES

1. THE MAXIMUM SIGN PANEL OVERLAP ONTO ELBOW SHALL NOT EXCEED 6'-0" FROM THE FIELD SPLICE.
2. WHEN SEVERAL SIGN PANELS ARE TO BE INSTALLED WITH A SPACE BETWEEN THE PANELS, THE SPACE SHALL BE AS SMALL AS POSSIBLE AND 2'-0" MAXIMUM WITHOUT SAFETY CABLES.
3. ALL POSTS BETWEEN BASE PLATE AND FIELD SPLICE SHALL HAVE A TUBE WALL THICKNESS OF 1/2". ALL MAST ARMS SHALL HAVE A TUBE WALL THICKNESS OF 3/8".
4. DURING SIGN ERECTION, THE POST SHALL BE ALIGNED BY USING THE LEVELING NUTS TO MAKE THE SIGN PANEL LEVEL.
5. FIELD SPLICE DETAILS ARE FOR BOTH CANTILEVER SIGNS AND SIGN BRIDGES. SEE SHEET 6 FOR ADDITIONAL FIELD SPLICE INFORMATION.

DYNAMIC CANTILEVER NOTES

1. THE MAXIMUM CABINET OVERLAP ONTO ELBOW SHALL NOT EXCEED 6'-0" FROM THE FIELD SPLICE.
2. ALL POSTS BETWEEN BASE PLATE AND FIELD SPLICE SHALL HAVE A TUBE WALL THICKNESS OF 1/2" (0.688"). ALL MAST ARMS SHALL HAVE A TUBE WALL THICKNESS OF 3/8".
3. DURING SIGN ERECTION, THE POST SHALL BE ALIGNED BY USING THE LEVELING NUTS TO MAKE THE SIGN PANEL LEVEL.
4. FIELD SPLICE DETAILS ARE FOR BOTH CANTILEVER SIGNS AND SIGN BRIDGES. SEE SHEET 6 FOR ADDITIONAL FIELD SPLICE INFORMATION.

PIPE POST	
PIPE OD (IN.)	"R" (FT.)
12.75	8
14	8
16	8
18	8
20	8
24	10



FIELD SPLICE DETAILS

STIFFENERS SHALL BE LOCATED ON BOTH SIDES OF THE FIELD SPLICE.
CLIP WASHERS AS NEEDED TO AVOID INTERFERENCE WITH STIFFENER WELDS.

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