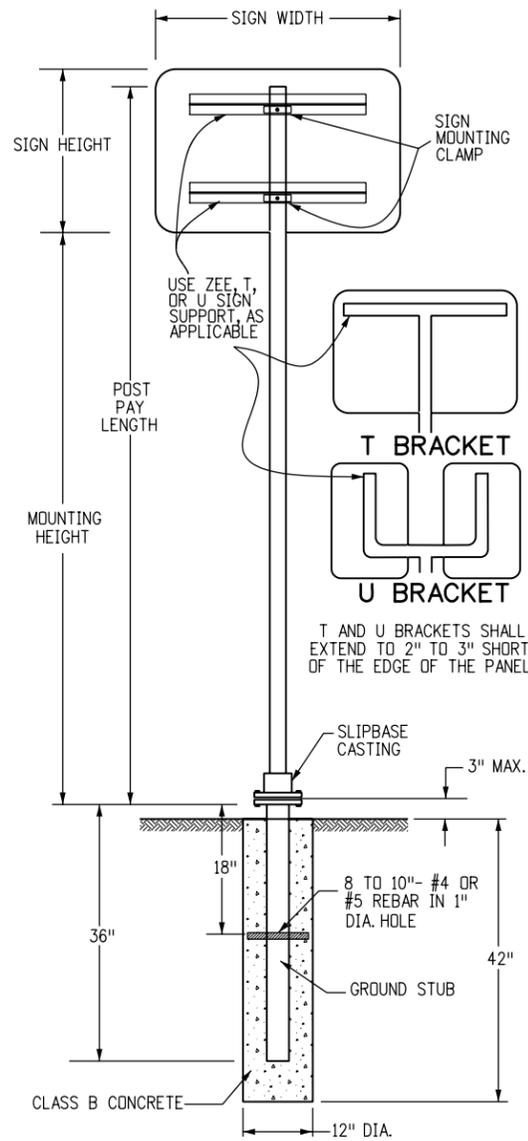
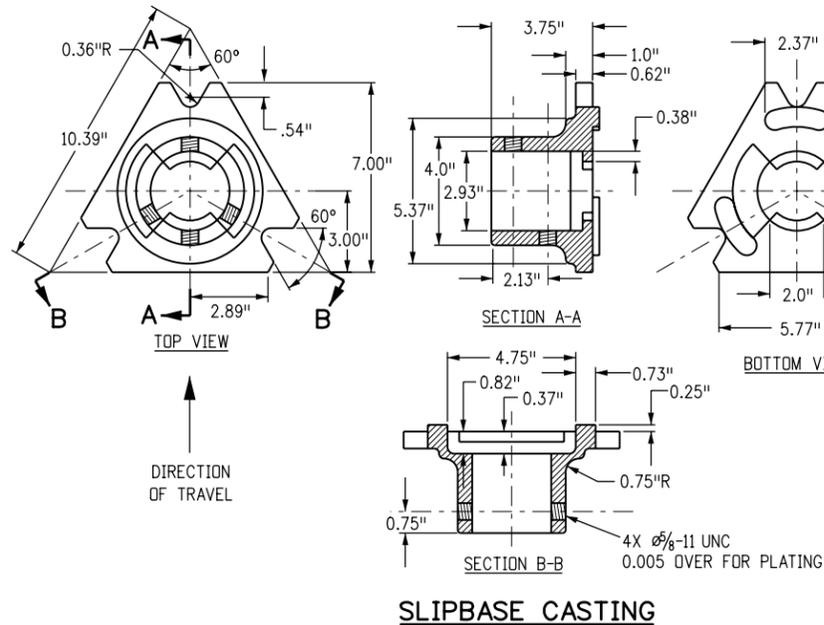


**TUBULAR STEEL POSTS
(WITH SLIPBASE)
(SINGLE OR DOUBLE POST)**

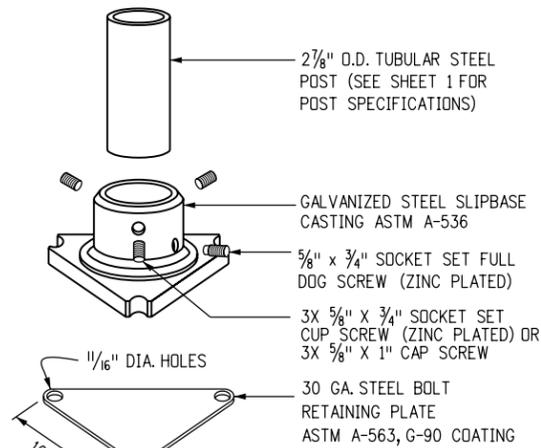


GENERAL NOTE

THE CONTRACTOR SHALL INSTALL THE POSTS PER THE MANUFACTURER'S RECOMMENDATIONS WITHOUT ADDITIONAL COMPENSATION.



SLIPBASE CASTING

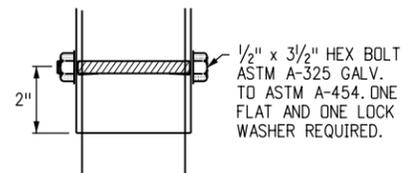


TYPICAL ASSEMBLY

DIMENSIONS FOR MOUNTING CLAMP (ALL DIMENSION ARE IN INCHES)

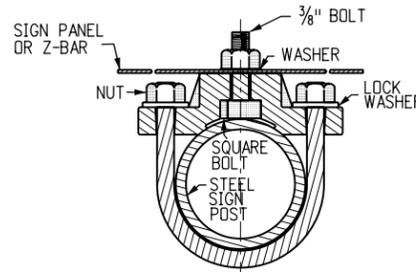
STANDARD PIPE SIZE	A	B	C	D	E	F	G	K	L	R ₁	R ₂
2	3 3/4	2 3/4	1 1/2	1 1/8	1/2	3/16	1	2 1/16	1 1/32	1 1/4	1 3/16
2 1/2	4 1/4	3 1/4	2	1 1/4	1/2	1/4	1	3 3/16	1 15/32	1 1/2	1 1/16

T AND U BRACKET ATTACHMENT

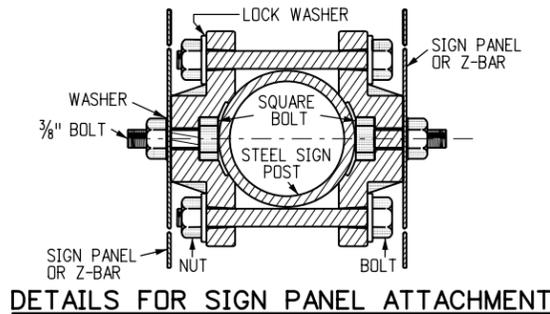


DETAIL "A"

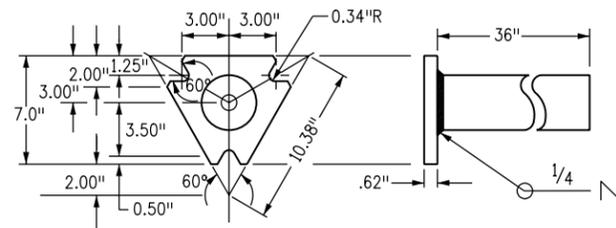
TYPICAL SINGLE BRACKET



TYPICAL BACK TO BACK



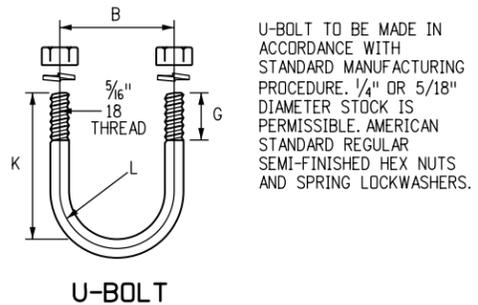
DETAILS FOR SIGN PANEL ATTACHMENT



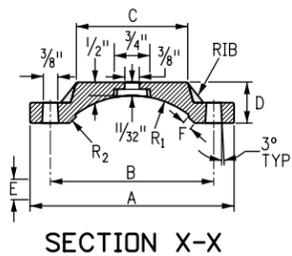
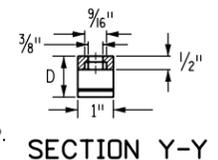
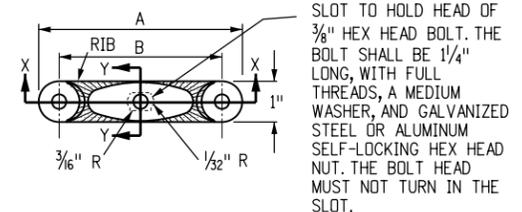
SLIPBASE STUB POST

PIPE CLAMP CASTING

PIPE CLAMP CASTING SHALL BE ASTM B26 OR B108 ALUMINUM ALLOY A444.0-T4 OR 356.0-F. ALL SIGN MOUNTING CLAMP PARTS NOT MADE FROM ALUMINUM SHALL BE GALVANIZED STEEL IN CONFORMANCE WITH ASTM A153 OR STAINLESS STEEL.



U-BOLT



SECTION X-X

MOUNTING CLAMP FOR SOCKET OR SLIPBASE

Computer File Information

Creation Date: 07/04/06	Initials: KCM
Last Modification Date: 09/01/10	Initials: KEN
Full Path: www.dot.state.co.us/DesignSupport/	
Drawing File Name: Sheet_S-614-08_2of5.dgn	
CAD Ver.: MicroStation V8	Scale: Not to Scale Units: English

Sheet Revisions

Date	Comments
12/07/09	ADDED GENERAL NOTE
09/01/10	ADDED FASTENER OPTION IN SLIPBASE ASSEMBLY

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Safety & Traffic Engineering Branch

KCM/KEN

**TUBULAR STEEL SIGN
SUPPORT DETAILS**

Issued By: Safety & Traffic Engineering Branch July 4, 2006

STANDARD PLAN NO.

S-614-8

Sheet No. 2 of 5