

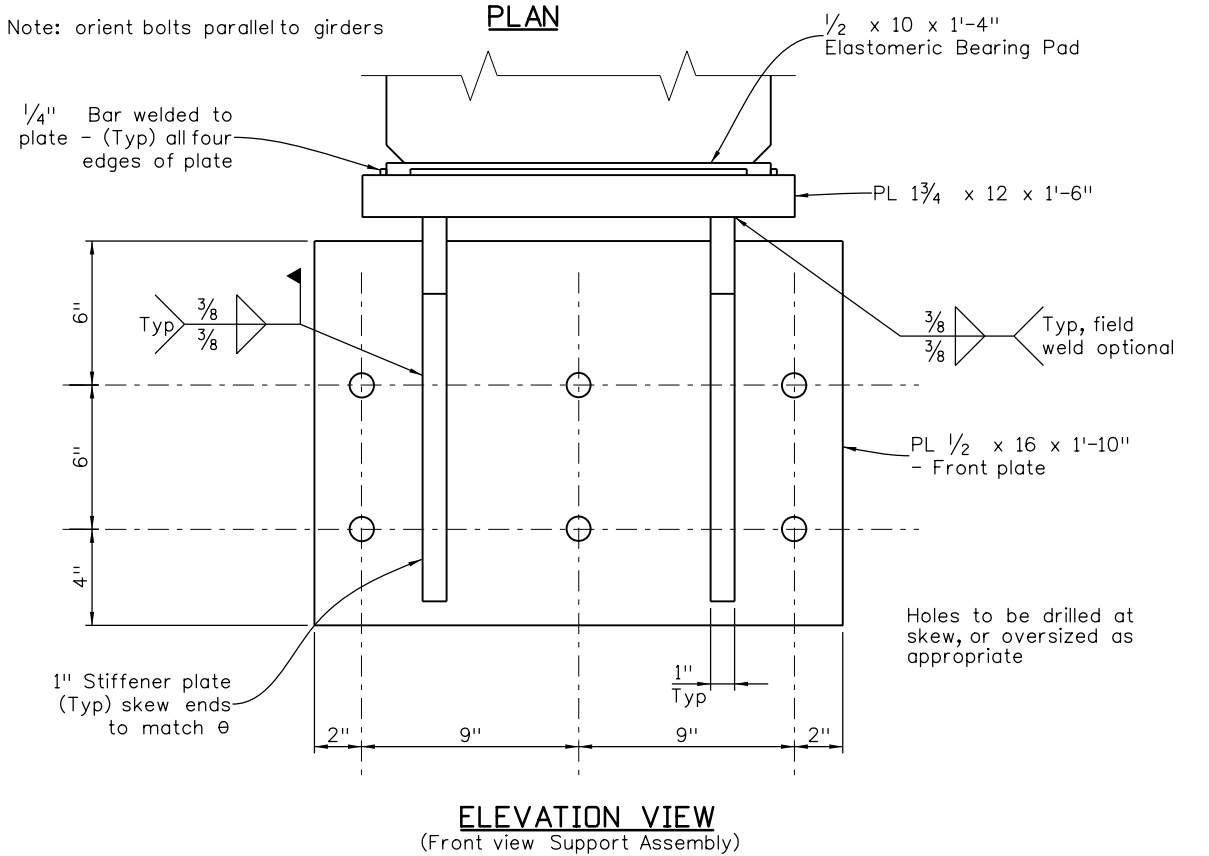
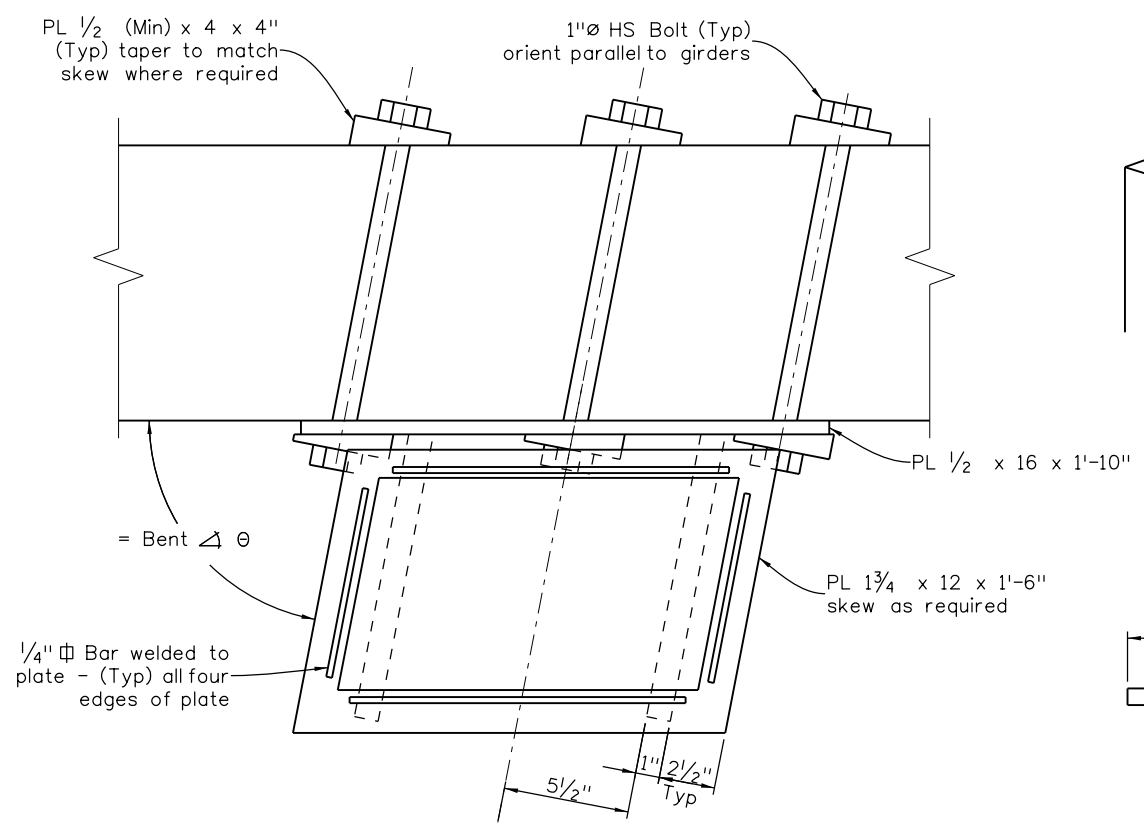
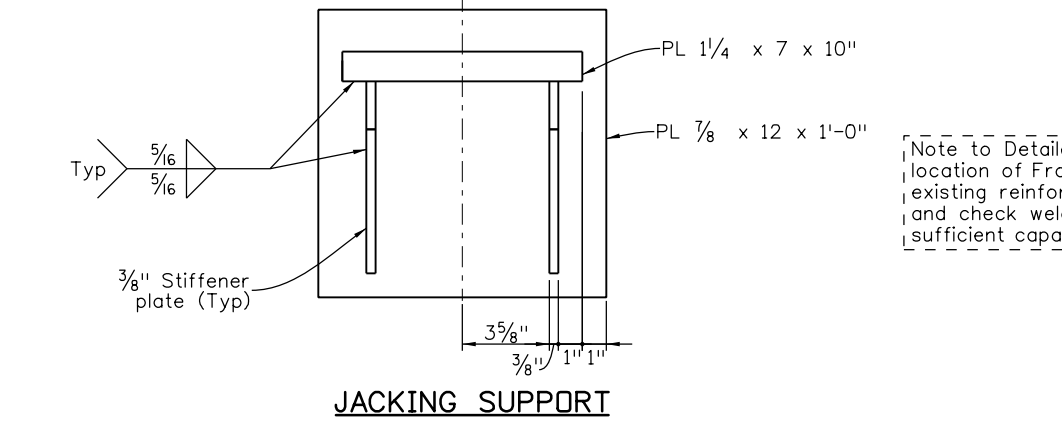
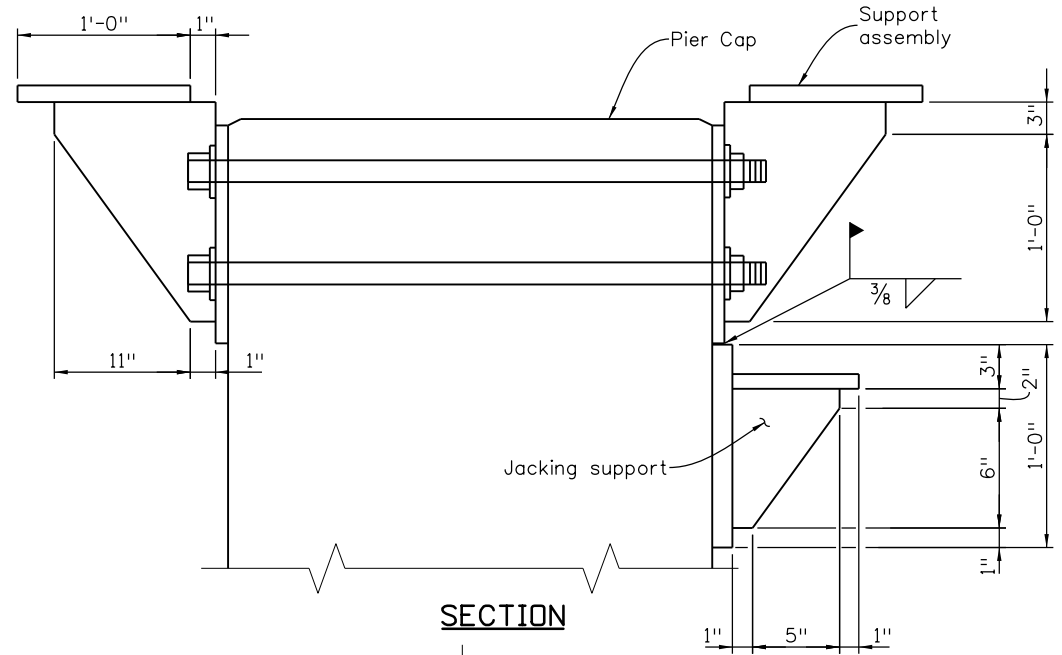
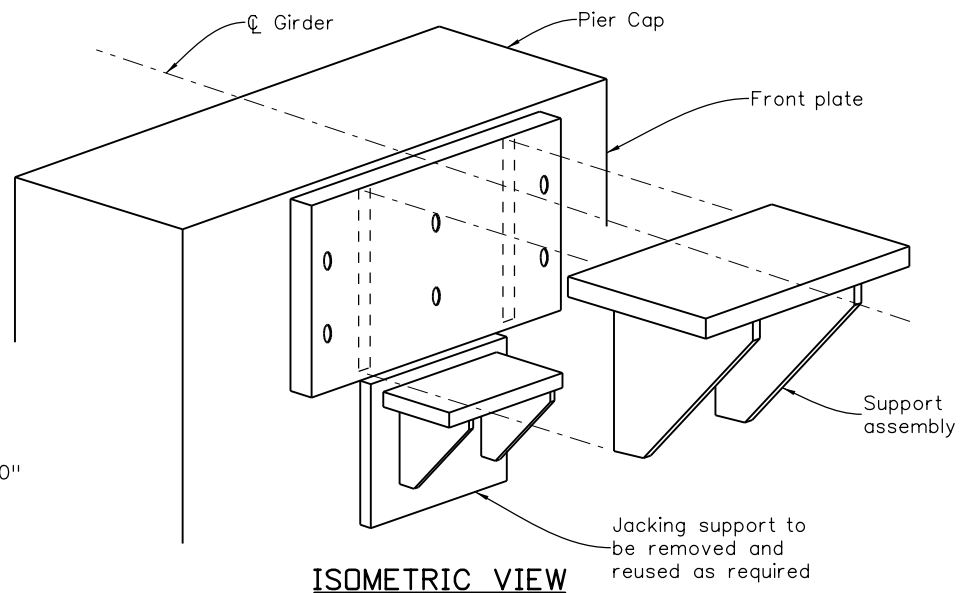
**NOTES:**

- Design lengths below assume a CSG structure type carrying an HS 20-44 loading with an 8" deck and 4" of asphalt.
- Girder working stress reactions relating to span lengths may be different for different structure types. Girder working stress reactions should be verified.
- This design may be used for structures with span lengths up to 32 feet (girder working stress reaction = 82 Kip).
- Note: where repair is required on both sides of a pier cap along a single girder line, place bearing assembly on both sides as shown in the section.
- All bolts shall be A449 high strength bolts.
- The Contractor shall verify all dimensions prior to ordering materials.
- Installation and all items shown shall be paid for under Item 512-00120 Bearing Repair Corbel.
- All welding shall be performed per AWS D1.1 with low hydrogen electrodes.

**SUGGESTED CONSTRUCTION PROCEDURE**

- Remove loose concrete and clean reinforcing steel.
- Bolt the form in place and restore the pier cap to its original section using an approved grout (Duracal, etc.).
- Allow curing time as recommended by the Manufacturer before removing the form.
- Locate and mark centerline of the girder on the pier cap.
- Mark location of bolt holes on the pier cap, see elevation view and section.
- Drill holes in pier cap and place bolts.
- Cut holes in plywood form to match bolt holes in pier cap.
- Using the form for a pattern, cut the bolt holes in the front plate.
- Attach plates and tighten bolts (100 Lb-Ft torque).
- Raise the support assembly until the elastomeric pad is compressed  $\frac{1}{16}$ " (200 psi x pad area = Jacking Force).
- Field weld the support assembly to the front plate.
- Paint all steel as directed by the Engineer.

Note to Detailer: Adjust location of Front plate to avoid existing reinforcing (if known) and check weld lengths for sufficient capacity.



Revision Dates	(Preliminary Stage Only)	3/07	10/13	3/23
8/95	3/99	11/99	4/02	9/02

INITIALS	DESIGN	DATE	DETAIL	DATE	QUANTITY	DATE
By						
Checked By						

All seals for this set of drawings are applied to the cover page(s)

Print Date: \$DATE\$
File Name: Sheet_B-509-2E.dgn
Horiz. Scale: Not to Scale Vert. Scale: As Noted
Unit Information Unit Leader Initials

Sheet Revisions		
Date:	Comments	Init.

Colorado Department of Transportation

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Staff Bridge Branch

As Constructed
No Revisions:
Revised:
Void:

BEARING REPAIR DETAILS			
82 KIP SKEWED			
Designer: XXXXXXXX	Structure Numbers	X-XX-XX	Project No./Code
Detailer: XXXXXXXX	Structure Numbers	X-XX-XX	
Sheet Subset: BRIDGE	Subset Sheets: BXX of XXX		Code
			Sheet Number

Project No./Code
Project Number
Code
Sheet Number