GENERAL NOTES

1. SIGN PANEL SHALL BE FABRICATED FROM SINGLE SHEET ALUMINUM 0.080 IN MINIMUM THICKNESS.

2. WHEN SIGN PANELS ARE NOT ATTACHED TO THE STRUCTURE, THEY SHALL BE FASTENED TO 4-POSTS OR TO 2 IN TUBE STEEL POSTS & POSTS IN ACCORDANCE WITH STANDARDS FOR CLASS I SIGNS, SEE STANDARD PLANS S-614-2 AND S-614-8 FOR DETAILS.

3. THE STRUCTURE NUMBER IS SHOWN ON THE PLANS.

4. ALL SIGNS SHALL BE FABRICATED USING RETROREFLECTIVE SHEETING CONFORMING TO ACH 51101540, TYPE II MINIMUM. THE SIGN SHALL HAVE WHITE REFLECTIVE SHEETING BACKGROUND WITH BLACK LETTERING.

5. STRUCTURE NUMBER IDENTIFICATION SIGN WILL NOT BE PAID FOR SEPARATELY, BUT SHALL BE INCLUDED IN THE WORK.

6. IN ADDITION TO THE REQUIREMENTS STATED ABOVE, STRUCTURE NUMBERS FOR HIGHWAYS PASSING UNDER CROSSROADS ARE TO BE PLACED AT THE FOLLOWING POINTS USING TWO 1/4 IN ANEL STAINLESS STEEL BANDS AND STAINLESS STEEL FLANGED LEG BRACKETS WITH STEEL HEAD BOLTS: (E) AS: 2(2) (E) AS:

   a) FOR STRUCTURES OF THREE OR MORE SPANS, THE STRUCTURE NUMBER SHALL BE MOUNTED, FACING TRAFFIC, ON THE OUTSIDE FACE OF THE END COLUMN OF THE RIGHT HAND PIER.

   b) FOR TWO SPAN STRUCTURES, THE STRUCTURE NUMBER SHALL BE MOUNTED, FACING TRAFFIC, ON THE OUTSIDE FACE OF EACH END COLUMN OF THE CENTER PIER.

   c) FOR ONE SPAN SIGNS, THE STRUCTURE NUMBER SHALL BE MOUNTED DIRECTLY ON THE POST OR THE OUTSIDE POST OF A TWO-POST STRUCTURE.

7. THE STRUCTURE REFERENCE POINTS IN THE FIELD LOG OF STRUCTURES SHOW THREE PLACES AFTER DECIMAL POINT. THE LAST DIGIT IS TO BE DROPPED ON THIS PANEL (DO NOT ROUND OFF).

8. THIS STRUCTURE IDENTIFICATION SHALL BE DISPLAYED ON ALL STATE HIGHWAYS BUT NOT ON OFF-SYSTEM CROSSROADS.

LOCATION DETAIL

STRUCTURE NUMBER LOCATION ON PIERS

VERTICAL AND LATERAL PLACEMENT DETAILS

STANDARD PLAN NO.
S-614-12

STRUCTURE NUMBER INSTALLATION

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-9-