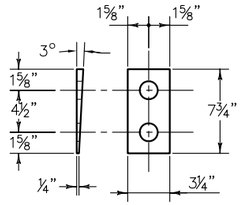
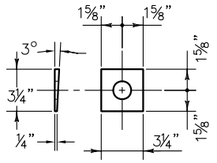
- BEND RADIUS MEASURED TO THE ℄ OF EACH U–BOLT. INCREASE RADII AS NEEDED TO ACCOMODATE OUT–OF–ROUNDNESS, GALVANIZING THICKNESS AND SEEM WELD PROFILES. U–BOLTS SHALL BE TIGHTENED 1/12 TURN (30° ± 5°) PAST SNUG TIGHT; PEEN THREADS AFTER TIGHTENING. U–BOLTS AND FACEPLATE SHALL BE MOUNTED ON BASE SECTION PRIOR TO SHIPMENT.

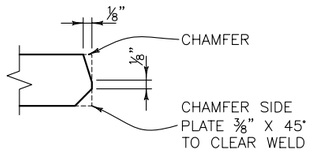
✚ MATCH FIT STOP BAR TO SIDE PLATE USING TACK WELDS TO ENSURE UNIFORM REARING.

■ STOP ALL WELDS ½" SHORT OF PLATE EDGES AND BOLT HOLES.

✱ BEND STOP BAR TO MATCH POLE CURVATURE.

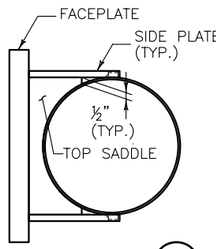




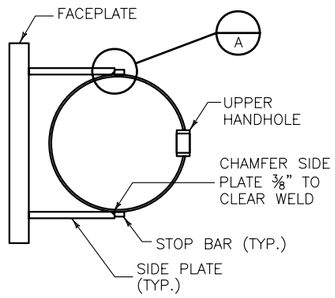


DETAIL A

TAPERED WASHER DETAILS



SECTION P



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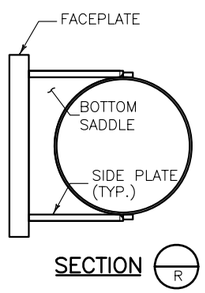

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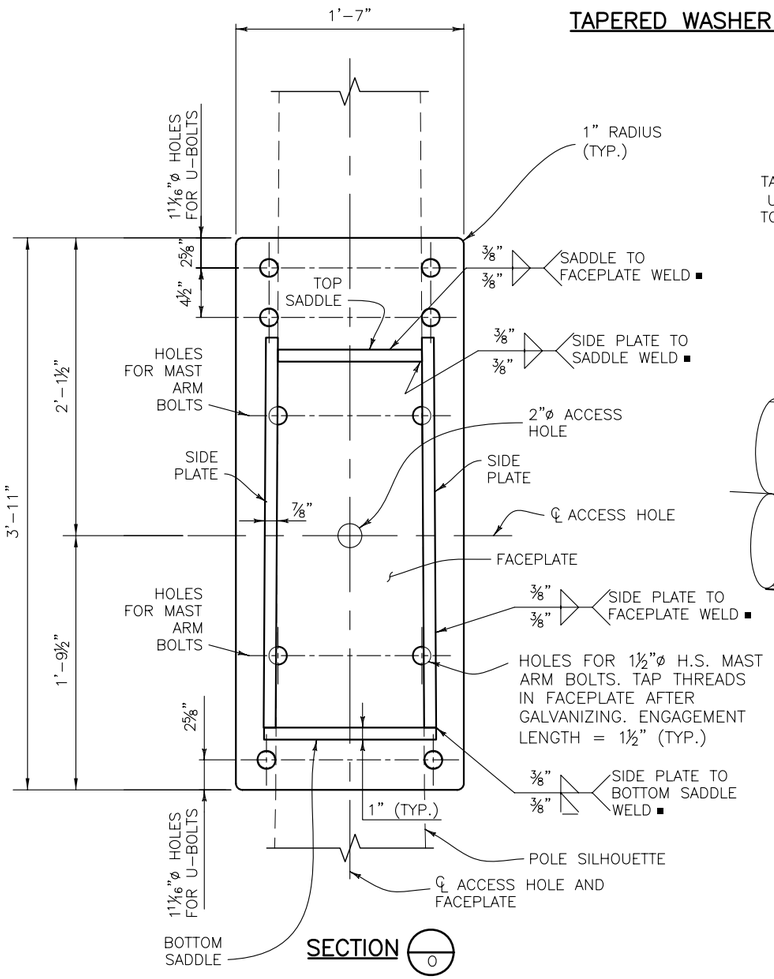

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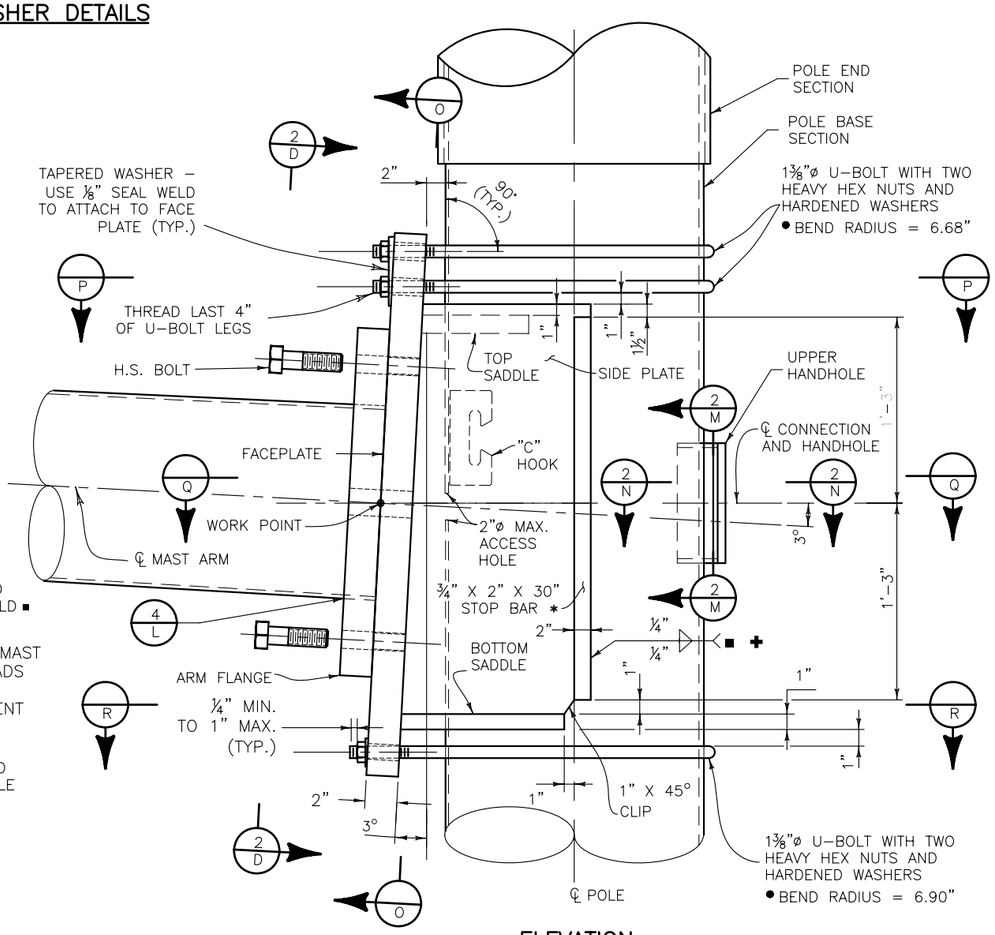

ELEVATION

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ALTERNATE TRAFFIC SIGNAL INSTALLATION DETAILS

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