



MEMORANDUM

TO: ALL HOLDERS OF STANDARD PLANS

FROM: K.C. MATTHEWS, TRAFFIC STANDARDS AND SPECIFICATIONS ENGINEER

DATE: APRIL 12, 2018

SUBJECT: REVISIONS OF STANDARD PLANS S-614-08 TUBULAR STEEL SIGN SUPPORT DETAILS

With this memorandum, the Safety and Traffic Engineering Branch is issuing revisions to the S-614-08 standard plan set.

The Revised Standard Plan S-614-08, Sheets 3 of 7 and 4 of 7, supersedes the current Standard Plans sheet of the same title and sheet number.

Following is the change on the revised sheet:

- Sheet 3/7 -

Torque values and tightening sequences were added to the Typical Assembly detail per manufacture's recommendations.

Screws were deleted from the Typical Assembly as an option for use instead of Hex Bolts as Regions were having difficulties removing these screws when repairing the Slipbase.

A new pay item has been created named "Steel Sign Support Casting". The Regions will now have the ability to order just the slipbase casting when repairing these sign devices.

- Sheet 4/7 -

A new sheet was created so that the Surface Mount Slipbase Base Plate detail information could be displayed clearly.

The designer should be sure that there are no other plan requirements or special provisions that conflict with these standards.

To obtain a print copies of this standard please check Traffic Engineering Standards and Specifications web site:

<https://www.codot.gov/library/traffic/traffic-standards/2012-s-standard-plans>

