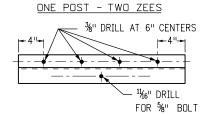
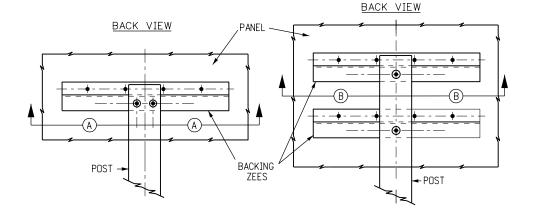


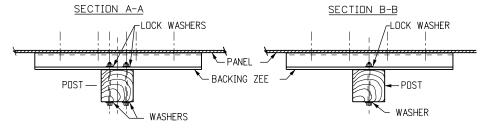
	I PANEL M					POST
SIGN TYPE		A	В	С	D	SIZE
DIAMOND, 36" SIDES		491/6"	141/32"	21"		6" x 6"
48" SIDES		65¾''	20¾6"	25"		6" x 6"
60" SIDES		81½"	25¾"	30"		6" x 6"
TRIANGLE. 36" SIDES		293/6"	143/16"	9"	6"	4" x 4"
48" SIDES		38%6"	14%6"	18	6"	4" x 4"
60" SIDES		48"	20"	22"	6"	6" x 6"
OCTAGON, 36" x 36"		36"	9"	18"		6" x 6"
´48" x 48"		48"	12"	24"		6" x 6"
CIRCLE, 36" DIAMETER		36"	8"	20"		6" x 6"
PENNANT, 48" x 36" SIDES 64" x 48" SIDES		34"	10¾"	15"	8¼"	4" x 4"
		45"	12½''	21½"	11''	6" x 6"
PENTAGON, 36" SIDES		35"	6"	20"	9"	4" x 4"
48" SIDES		46¾"	9"	25 <sup>3</sup> ⁄4"	12"	6" x 6"
RECTANGLE						
WIDTH	HEIGHT					
36"	24"	24"	12"			4" x 4"
48"	24"	24"	12"			6" x 6"
36" to 60"	30"	30"	9"	12"		6" x 6"
36" to 60"	36"	36"	9"	18"		6" x 6"
36" to 60"	42"	42"	9"	24"	l	6" x 6"
36" to 60"	48"	48"	12"	24"		6" x 6"
48"	54"	54"	12"	30"		6" x 6"
48" to 60"	60"	60"	12"	36"		6" x 6"
SUPPLEMENTAL F	PANFLS					
RECTANGLE, 24" x 18"		18"	9"			4"x4"or 6"x6
48" x 18"		18"	9"			6" x 6"
24" x 24"		24"	12"			6" x 6"
36" x 24"		24"	12"			6" x 6"
48" x 36"		36"	9"	18"		6" x 6"

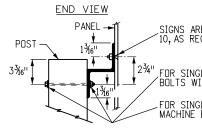
<sup>\*</sup> FOR ADDITIONAL CLASS II SIZES THAT UTILIZE STEEL POSTS, SEE STANDARD PLAN S-614-8.

## ONE POST - ONE ZEE %" DRILL AT 6" CENTERS 1-4"-1 2½" FOR 6" x 6" POST 2" FOR 4" x 4" POST FOR 36" BOLT









SIGNS ARE FASTENED TO BACKING ZEES WITH 36 IN DIA (NO. 4 THRU NO. 10, AS REQUIRED) 90 DEG COUNTERSUNK ALUMINUM LOCKBOLT FASTENERS.

FOR SINGLE POST SIGNS WITH TWO BACKING ZEES, USE ONE % IN DIA MACHINE BOLT WITH WASHER, AND HEX NUT WITH LOCK WASHER AT EACH ZEE.

## TYPICAL BACKING ZEES

## GENERAL NOTES

- 1. TIMBER SIGN POSTS MAY ONLY BE USED FOR TEMPORARY SIGNAGE DURING CONSTRUCTION. TUBULAR STEEL SIGN POSTS SHALL BE USED FOR PERMANENT INSTALLATIONS.
- 2. CLASS II SIGN PANELS ARE THOSE THAT REQUIRE ONE TO TWO BACKING ZEES AND ARE LESS THAN 72 INCHES IN HEIGHT. CLASS II SIGN PANELS MAY USE MORE THAN TWO BACKING ZEES WHEN ATTACHED TO A CLASS III ASSEMBLY. CLASS II SIGN PANELS SHALL BE 0.10 INCH MINIMUM THICKNESS SINGLE SHEET ALUMINUM.
- 3. Z-BAR LENGTH SHALL BE 3 INCHES (±  $\frac{1}{2}$  INCH) SHORT OF THE EDGE OF THE SIGN ON BOTH STOFS
- 4. FOR TUBULAR STEEL POST INFORMATION, SEE STANDARD PLAN S-614-08.
- 5. BACKING ZEES ARE 3 INCH x  $2^{11}\!\!/_{6}$  INCH x 2.33, 6061-TB ALUMINUM ALLOY WEIGHING 2.33 POUNDS PER FOOT.

- 6. FOR SIGN PLACEMENT, SEE STANDARD PLAN S-614-1.
- 7. ALL SIGNS SHALL BE FABRICATED USING RETRO-REFLECTIVE SHEETING CONFORMING TO ASTM D4956. THE TYPE SHALL BE AS DIRECTED IN THE STANDARD SPECIFICATIONS, SECTION 713 AND/OR AS SHOWN ON THE PLANS.
- 8. BOLTS, NUTS, AND METAL WASHERS SHALL BE GALVANIZED OR CADMIUM PLATED.
- ▲ 9. VERTICAL SPACING BETWEEN PANELS SHALL BE 1 INCH TO 1½ INCHES.
- 10. WASHERS ON TIMBER POSTS SHALL BE 11/2 INCHES DIAMETER.

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Traffic & Safety Engineering

CLASS	II S	<b>IGNS</b>
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STANDARD PLAN NO. S-614-3

Standard Sheet No. 1 of 1

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