



## MEMORANDUM

**To:** All Holders of Standard Plans  
**From:** Esayas Butta, Traffic Standards and Specifications Engineer  
**Date:** March 1, 2024  
**Subject:** Issuance of Standard Plan S-614-08 “Tubular Steel Sign Support Details”

With this memorandum, the Traffic Safety and Engineering Services Branch is issuing the S-614-08 standard plan set. This standard plan set, with all revisions, supersedes all previous standard plans of the same title.

The following revisions have been made to the S-614-08 standard plan set:

### Sheet 1 of 7

- Revised general note 1 to include the option of directly attaching a sign panel up to a T bracket for sign panels up to 60 inches wide and added an explanation of how the width of a diamond sign panel is measured.
- Replaced reference ASTM A-526 G-90 with ASTM A-653 G-90 for galvanized steel.
- Add a surface mount detail for P Posts.
- Revised sign post selection guide charts to show proper shading for P1 posts.

### Sheet 3 of 7

- Updated typical assembly to include a drilled hole into the post for the Hex Bolt and added an optional third washer between the retaining plate and slipbase.

### Sheet 4 of 7

- Reworded note 2, 5 and 6 of the slipbase notes.

### Sheet 5 of 7

- Revised vertical spacing reference note to include the correct sheet number where the note may be found.

### Sheet 6 of 7

- Revised note 6 to include the option of 1 ½ inch vertical spacing between sign panels.

### Sheet 7 of 7

- Revised vertical spacing reference note to include the correct sheet number where the note may be found.

The designer should ensure that there are no other plan requirements or special provisions that conflicts with this standard.

A printable version of this standard could be downloaded from the Traffic and Safety Engineering Standards and Specifications website:

<https://www.codot.gov/safety/traffic-safety/design/s-standards>

