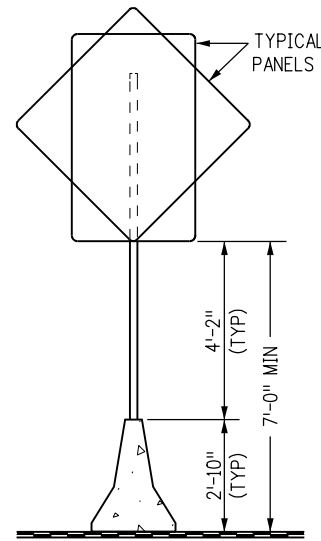


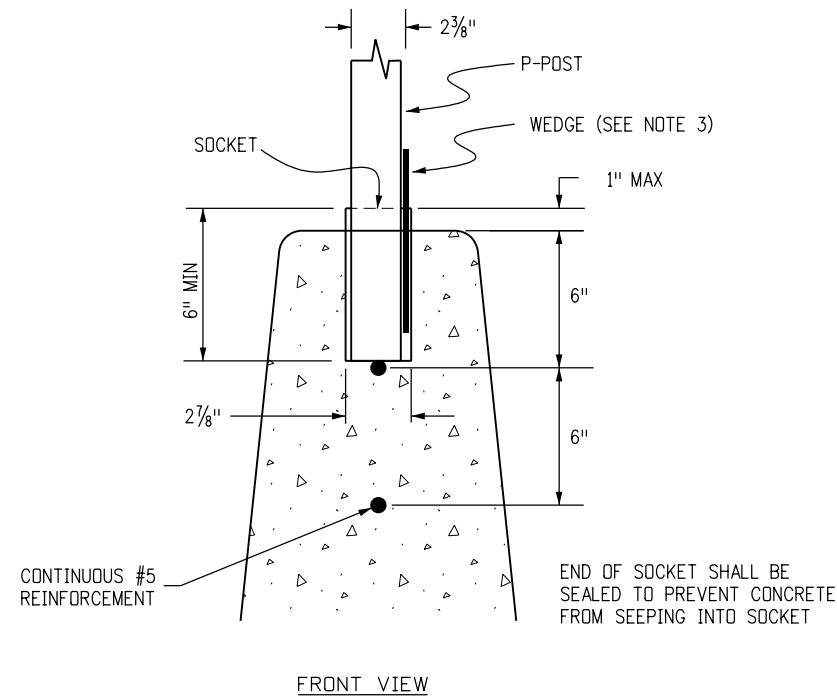
**General Notes**

- For details of concrete barrier (cast-in-place and/or precast), see Standard Plans M-606-13, M-606-14, and M-606-15.
- For sign panel fabrication details, see Standard Plans S-614-2, S-614-3, and S-614-4.
- Socket systems and slip bases shall be assembled according to Standard Plan S-614-8.
- Barrier walls shall be supported to prevent deformation during placement of slipbase stub or socket on cast-in-place installations.
- The Engineer shall establish locations for all sign posts in accordance with details shown on the plans.
- All sign posts shall be mounted plumb.
- Bolts, nuts, washers and anchor bolts shall conform to ASTM A307. They shall all be galvanized in accordance with ASTM A153 or ASTM A164.
- All steel cuts shall preferably be saw cuts; however, flame cutting will be permitted provided all edges are ground.
- Mounting system for each sign location shall be as shown on the plans.
- All welding is to be in accordance with AWS Specifications of current issue and shall be continuous.
- Anchor bolts for retro-fit installation shall be 'Hilti Kwik Hus-ez' screw anchors and shall be drilled and filled with approved epoxy grout in 2 inch holes for 7/8-inch bolts and 1-1/2 inch holes for 1/2-inch bolts.
- Retro-fit installation procedure shall not be used on new construction without approval of the Engineer.
- Sign panels, mounted on concrete barrier, shall not encroach the travel lane.

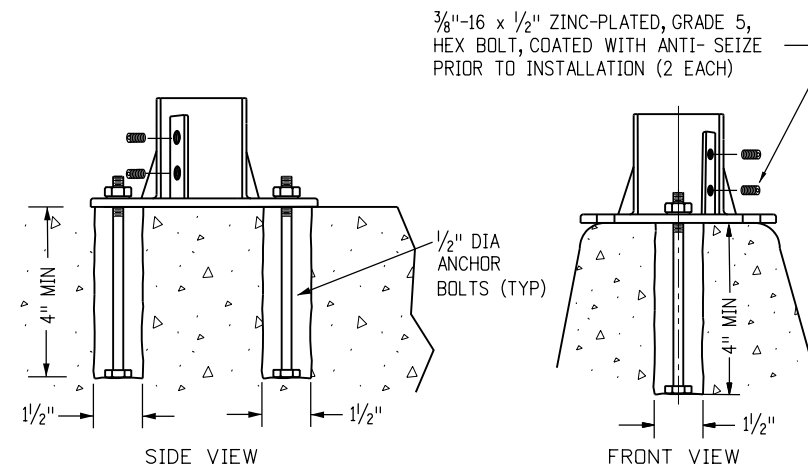


**Typical Elevation**

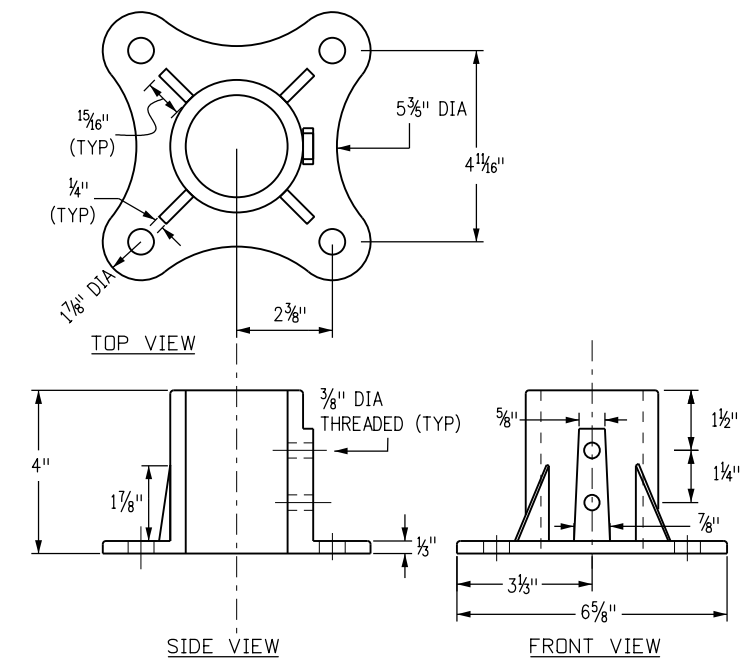
POST SELECTION TABLE (90 MPH WIND LOAD DESIGN)		SIGN PANEL WIDTH						
		1'-6"	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	5'-0"
SIGN PANEL HEIGHT	1'-6"	P	P	P	P	P	P	P1
	2'-0"	P	P	P	P	P	P	P1
	2'-6"	P	P	P	P	P1	P1	P1
	3'-0"	P	P	P	P	P1	P1	P1
	3'-6"	P	P	P1	P1	P1	P1	P1
	4'-0"	P	P	P1	P1	P1	P1	P1
	5'-0"	P1	P1	P1	P1	P1	P1	P1
	6'-0"	P1	P1	P1	P1	P1	P1	P1
7'-0"	P1	P1	P1	P1	P1	P1	P2	
8'-0"	P1	P1	P1	P1	P2	P2	P2	
DIAMOND PANELS (30", 36" AND 48" SIDES) - P1								
POST TYPE	P	P1	P2	FOR DETAILED POST SPECIFICATIONS SEE STANDARD PLAN S-614-8				
OUTSIDE DIAMETER	2.375"	2.875"	2.875"					
WALL THICKNESS	0.080"	0.160"	0.276"					



**Socket System (P Post Only)**



**Surface Mount Casting (P Post Only)**



**Surface Mount Casting Detail (P Post Only)**

**Cast-In-place Concrete Barrier Installation**

**Retro-fit Concrete Barrier Installation**

<b>Computer File Information</b>		<b>Sheet Revisions</b>		<p><b>Colorado Department of Transportation</b></p> <p><b>Traffic Safety &amp; Engineering Services</b></p> <p>2829 West Howard Place Denver, CO 80204</p> <p>EB</p>	<p><b>Concrete Barrier Sign Post Installations</b></p> <p>Issued by the Traffic Safety &amp; Engineering Services: July 01, 2026</p>	<b>Standard Plan No.</b>	
Creation Date: 07/04/12		Date:	Comments			<b>S-614-21</b>	
Created By: Lee						Standard Sheet No. 1 of 2	
Last Modification Date: 07/01/26						Project Sheet Number:	
Last Modified By: YSP							
CAD Ver.: ORD 10.12 Scale: Not to Scale Units: English							

**Surface Mount Slipbase Tubular Steel Sign Base Requirements**

For 2 7/8 inch posts (P1 or P2 posts)  
 For concrete surfaces greater than 7 inches thick  
 For concrete surfaces greater than 12 inches in width

**Mounting Hardware**

- 8 - Each 5/8 x 5 1/2 inch long 'Hilti Kwik Hus-Ez' Screw Anchors
- 16 - Each 5/8 inch flat washers
- 8 - Each 3/8 inch lock washers
- 8 - Each 5/8 inch nuts

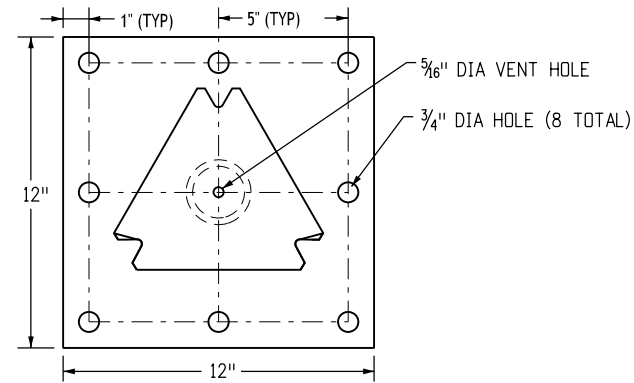
All hardware will be galvanized or zinc plated.

**Installation Requirements:**

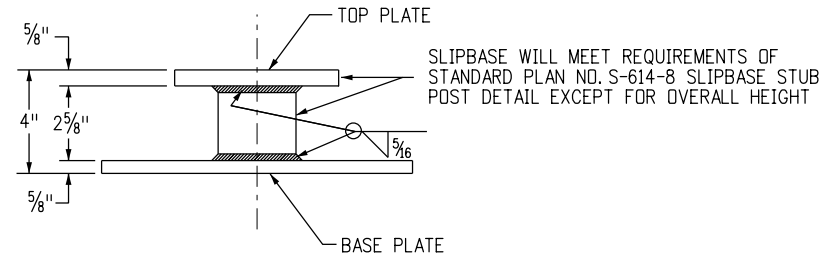
Drill: (8) - 3/8 inch holes 6 inch deep, clean hole prior to installing anchors  
 Use additional washers for shimming to level base plate.

**Surface Mount Slipbase Tubular Steel Sign Base Notes**

1. Refer to signing plans for sign locations and height
2. Minimum allowable tension capacity for wedge anchors = 3000 pounds.
3. Maximum allowable moment for sign base = 5.13 kip-feet.



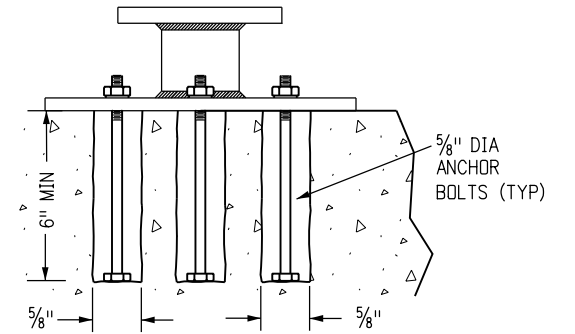
TOP VIEW



SIDE VIEW

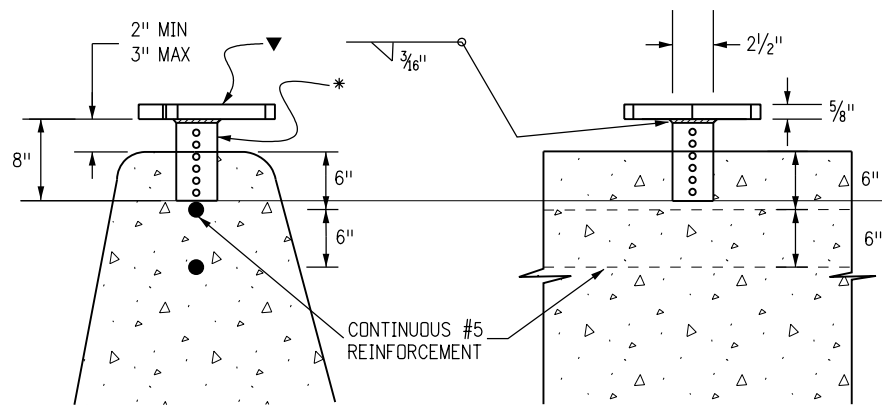
**Surface Mount Casting Detail (P1 & P2 Posts)**

**BASE PLATE FABRICATION REQUIREMENTS:**  
 BASE PLATE: 3/4 INCH ASTM A 36 PLATE STEEL  
 PIPE STUB: 3 INCH NOMINAL SCHEDULE 80, ASTM A 500 GR B  
 TOP PLATE: MUST BE COMPATIBLE WITH SLIPBASE CASTING FROM STANDARD PLAN NO. S-614-8  
 MEET ASTM A 123 GALVANIZING AFTER FABRICATION IS COMPLETED.



SIDE VIEW

**Surface Mount Casting (P1 & P2 Posts)**



FRONT VIEW

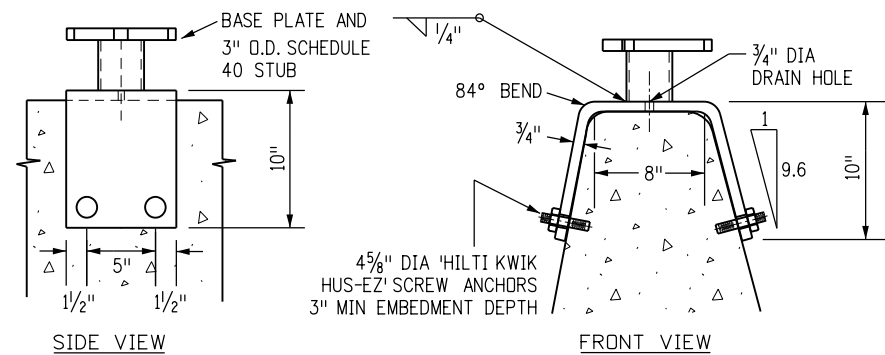
SIDE VIEW

▼ BASE PLATE SHALL BE 5/8" ASTM A-36, 441 OR 572 STEEL PLATE. SEE STANDARD PLAN S-614-8 FOR DIMENSIONS.

\* BASE STUB SHALL BE 2 1/2" SQUARE 10 GAGE PERFORATED TUBING, FABRICATED AND GALVANIZED CONFORMING TO ASTM A-153

**Slipbase Barrier Stub (P1 & P2 Posts)**

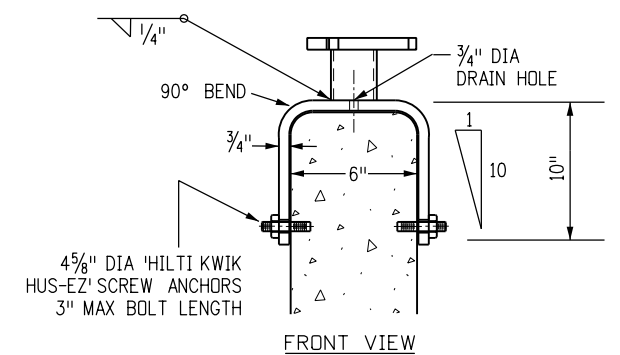
**Cast-In-Place Barrier Installation**



SIDE VIEW

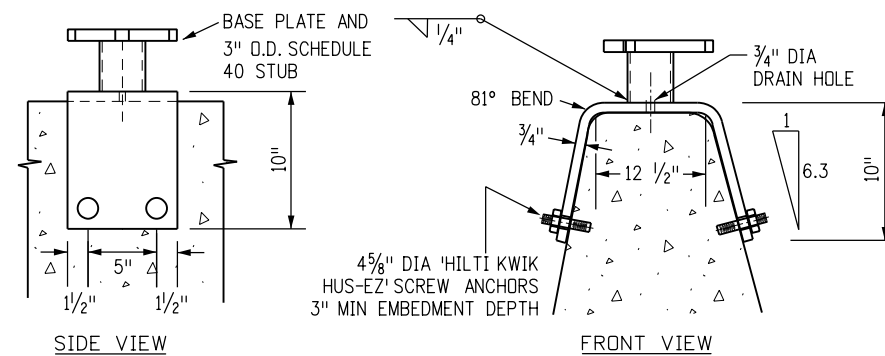
FRONT VIEW

**Type 7 Installation**



FRONT VIEW

**Concrete Glare Screen Installation**



SIDE VIEW

FRONT VIEW

**Type 9 Installation**

**Saddle Bracket (P1 & P2 Posts)**

**Retro-fit Concrete Barrier Installation**

<b>Computer File Information</b>		<b>Sheet Revisions</b>		<b>Colorado Department of Transportation</b>  <b>Traffic Safety &amp; Engineering Services</b> 2829 West Howard Place Denver, CO 80204 EB	<b>Concrete Barrier Sign Post Installations</b>	<b>Standard Plan No.</b>	
Creation Date: 07/04/12		Date:	Comments			<b>S-614-21</b>	
Created By: Lee						Standard Sheet No. 2 of 2	
Last Modification Date: 07/01/26						Project Sheet Number:	
Last Modified By: YSP							
CAD Ver.: ORD 10.12 Scale: Not to Scale Units: English						Issued by the Traffic Safety & Engineering Services: July 01, 2026	